

LENGTH L DATA (LENGTH CODE IN SIXTEENTHS OF AN INCH)

CODE	6	8	10	12	14	16	20	24	28	32	36	40
L	.375	.500	.625	.750	.875	1.000	1.250	1.500	1.750	2.000	2.250	2.500

BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
G	GLASS/EPOXY	NONE

COARSE THREAD DATA

CODE	THREAD
1024	.190-24 UNC-2A
1420	.250-20 UNC-2A
51618	.3125-18 UNC-2A
3816	.375-16 UNC-2A
1213	.500-13 UNC-2A

FINE THREAD DATA

CODE	THREAD
1032	.190-32 UNF-2A
1428	.250-28 UNF-2A
51624	.3125-24 UNF-2A
3824	.375-24 UNF-2A
1220	.500-20 UNF-2A

STUD MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE

OPTIONAL BASEPLATE PRIMER

CODE	PRIMER
P	EPOXY PRIMER

EXAMPLE PART NUMBER

CS200 - 51618 - 16 CR 125 P

- OPTIONAL BASEPLATE PRIMER
- OPTIONAL TRIMMED BASE - 1.25
- STUD MATERIAL (IF DIFFERENT)
- BASEPLATE MATERIAL - 300 SERIES CRES
- STUD LENGTH L - 1.000
- THREAD SIZE - .3125-18 UNC-2A
- BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

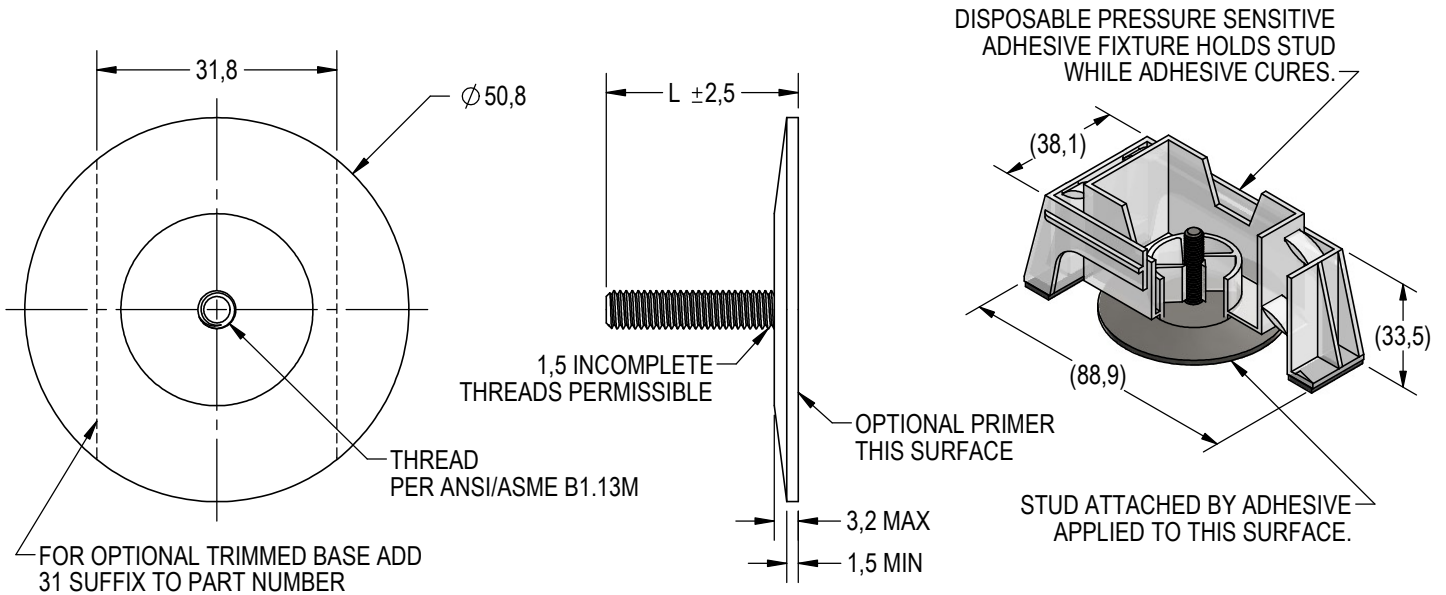
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CLICK BOND

2151 LOCKHEED WAY
CARSON CITY, NEVADA 89706

		APPROVALS	DATE
ANGLES	±1°	DRAWN GTP	30JUL19
.XX	±.03	CHECKED <i>DO Carter</i>	30JUL19
.XXX	±.010	RELEASED RPP	30JUL19
.XXXX	±.001	REVISED GTP	30JUL19

TITLE		DWG. NO.		REV.
STUD, VERY LARGE BASE, ADHESIVE BONDED		CS200		13
SIZE	CAGE CODE	SCALE: 1:1		SHEET 1 OF 2
A	66530	30JUL19		



LENGTH L DATA (LENGTH CODE IN MILLIMETERS)

CODE	10M	12M	15M	18M	20M	25M	30M	35M	40M	45M	50M	75M	100M
L	10	12	15	18	20	25	30	35	40	45	50	75	100

BASEPLATE MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE
G	GLASS/EPOXY	NONE

THREAD DATA

CODE	THREAD
5M	M5 X 0,8 6g
6M	M6 X 1,0 6g
8M	M8 X 1,25 6g
10M	M10 X 1,5 6g
12M	M12 X 1,75 6g

STUD MATERIAL AND FINISH DATA

CODE	MATERIAL	FINISH
CR	300 SERIES CRES	PASSIVATE
CRM	316 CRES	PASSIVATE

OPTIONAL BASEPLATE PRIMER

CODE	PRIMER
P	EPOXY PRIMER

EXAMPLE PART NUMBER

CS200 - 5M 25M CR 31 P

- OPTIONAL BASEPLATE PRIMER
- OPTIONAL TRIMMED BASE - 31,8 mm
- STUD MATERIAL (IF DIFFERENT)
- BASEPLATE MATERIAL - 300 SERIES CRES
- STUD LENGTH L - 25 mm
- THREAD SIZE - M5 X 0,8 6g
- BASIC PART NUMBER

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982.

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METRIC DIMENSIONS		APPROVALS	DATE	TITLE		
ANGLES	±1°	DRAWN GTP	30JUL19	STUD, VERY LARGE BASE, ADHESIVE BONDED		
.X	±0,8	CHECKED <i>D. Carter</i>	30JUL19	SIZE	CAGE CODE	DWG. NO.
.XX	±0,25	RELEASED RPP	30JUL19	A	66530	CS200 (METRIC)
		REVISED GTP	30JUL19	SCALE: 1:1	30JUL19	REV. 13
						SHEET 2 OF 2