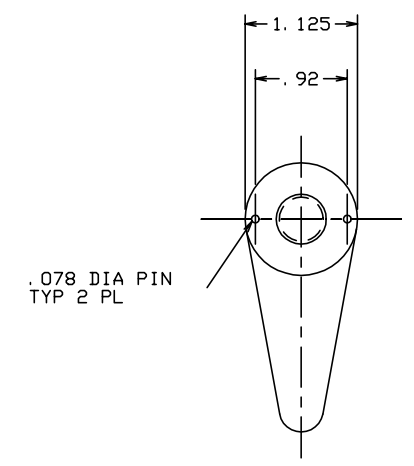
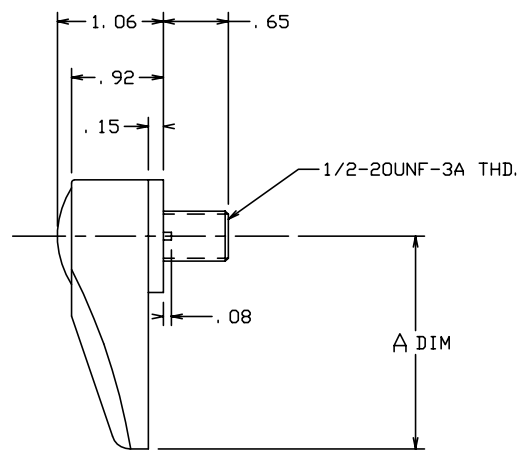
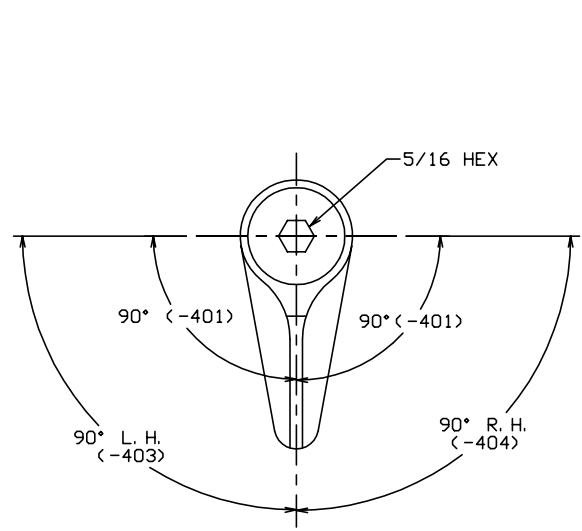



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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	11-11-88	T. S.
	A	REDRAWN, ADDED -403/-404	4-4-95	T. CSIK

- NOTES: UNLESS OTHERWISE SPECIFIED.
- REMOVE ALL BURRS AND BREAK SHARP EDGES.
 - MAT'L: RETAINER; ALUM. ALLOY, ALL OTHER PARTS; 300 SERIES CRES.
 - FINISH: ALUM.; ANODIZE, CRES PARTS; PASSIVATE.
 - DECORATIVE FINISH: RETAINER; BRIGHT BUFF AND CANDY APPLE RED ANODIZE.
 - SHAFT NEEDS NO TORQUE ADJUSTMENT. TIGHTEN SHAFT AS MUCH AS POSSIBLE WHEN INSTALLING RETAINER.



2. 13	-404	RETAINER ASSY	<90° RIGHT HAND
2. 13	-403	RETAINER ASSY	<90° LEFT HAND
2. 13	-401	RETAINER ASSY	<180°, DETENTED AT 90°

A DIM	PART NO.	DESCRIPTION	MATERIAL	SIZE	SPECIFICATION
PARTS LIST					
UNLESS OTHERWISE SPECIFIED		DRAWN BY T. CSIK	4-4-95	 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.	
DIMENSIONS ARE IN INCHES		CHECKED			
TOLERANCES ON		ENGINEER			
DECIMALS ANGLES DRILLED HOLES		PROJECT			
.X ± .1 ± 0° 30' AND 10387		APPROVAL		1/4 TURN RETAINER	
.XX ± .03		APPROVAL			
.XXX ± .010		APPROVAL			
DO NOT SCALE THIS DRAWING					
MATERIAL - FINISH		USED ON	SIZE	CODE IDENT. NO.	DRAWING NO.
NEXT ASSY			C	51941	20629
FINAL ASSY			SCALE	1: 1	VT.
			SHEET 1 OF 1		REV. A