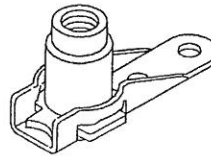
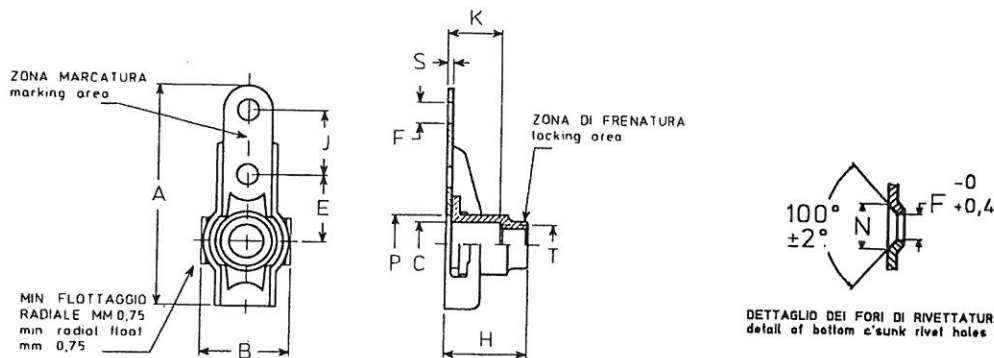




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via xx settembre 100
28041 ARONA - ITALIA



F640
F641



dimensioni in mm. dimensions in mm.

codice dimensioni dimensions code	filettatura thread T	A max.	B max.	C min.	E ±0,1	F 0 +0,2	J ±0,05	H max.	K min.	N ±0,2	P	S max.	massa kg x 1000 pezzi mass kg x 1000 pieces
050-4	M5 x 0,8	27,4	11,0	5,5	9,5	2,5	8,0	8,0	4,0	4,8	6,5	0,7	2,2
050-6								10,0	6,0				2,3
050-8								12,0	8,				2,5
050-10								14,0	10,0				2,8
060-4	M6 x 1	30,2	13,1	6,5	11,0	3,3	8,0	9,0	4,0	6,0	7,5	0,7	3,6
060-6								11,0	6,0				4,0
060-8								13,0	8,0				4,6
060-10								15,0	10,0				4,9
080-4	M8 x 1,25	34,0	15,5	8,5	13,0	3,3	8,0	11,0	4,0	6,0	8,5	0,9	6,3
080-6								13,0	6,0				6,6
080-8								15,0	8,0				7,2
080-10								17,0	10,0				8,4

codice materiali materials code	materiale material	finitura finish	durezza HR _C hardness HR _C	cl. resistenza strenght class	classe temperatura temperature class
F640L	W1.7214.4 acciaio-steel	cadmiatura + MoS ₂ cadmium plating + MoS ₂	43 max.	900 MPa	235°C
F641L	W1.4944.4 A286 alloy	passivazione + MoS ₂ sul dado. passivation + MoS ₂ on nut element only.	27 - 37		425°C

FILETTO: profilo ISO 68; diam.interno secondo profilo MJ ISO 5855. Tolleranza 4H-5H.
 MARCATURA: simbolo α del costruttore.
 NORMA di costruzione e controllo: LN65016
 Altre informazioni tecniche nella sezione "Materiali e finiture".
 DESIGNAZIONE ASTORI: codice materiali-codice dimensioni.
 Esempio: F640L-050-6 indica una olivetta a disegno F640, in acciaio cadmiato e lubrificato, filettatura M5, con imbocco profondo mm. 6.
 VARIAZIONI: aggiungere una K al codice dimensioni per le olivette con fori di rivettatura svasati.

THREAD: profile ISO 68; minor diameter according to MJ profile ISO 5855. Tolerance 4H-5H.
 MARKING: manufacturer symbol α α
 PROCUREMENTS specification: LN65016.
 More technical informations in "Materials and Finishes" section.
 ASTORI CALL OUT: materials code-dimensions code.
 Example: F640L-050-6 designates a plate nut according to F640 drawing, in steel, cadmium plated and lubricated, with M5 thread and 6 mm. c'bore depth.
 VARIATIONS: add a K to dimensions code for plate nuts with countersunk rivet holes.

OLIVETTA AUTOFRENANTE, FLOTTANTE ALETTA UNICA, IMBOCCO A PROFONDITA' VARIABILE PLATE NUT, SELF-LOCKING, FLOATING, ONE LUG, VARIABLE DEEP COUNTERBORE	F640 F641
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