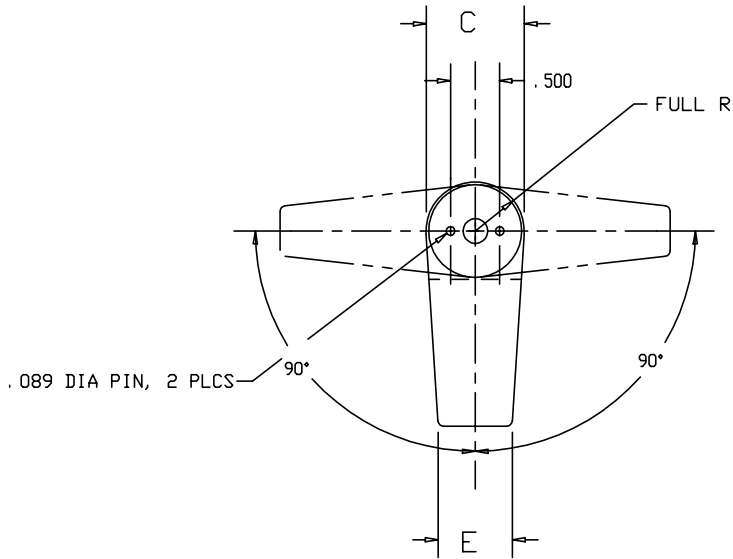


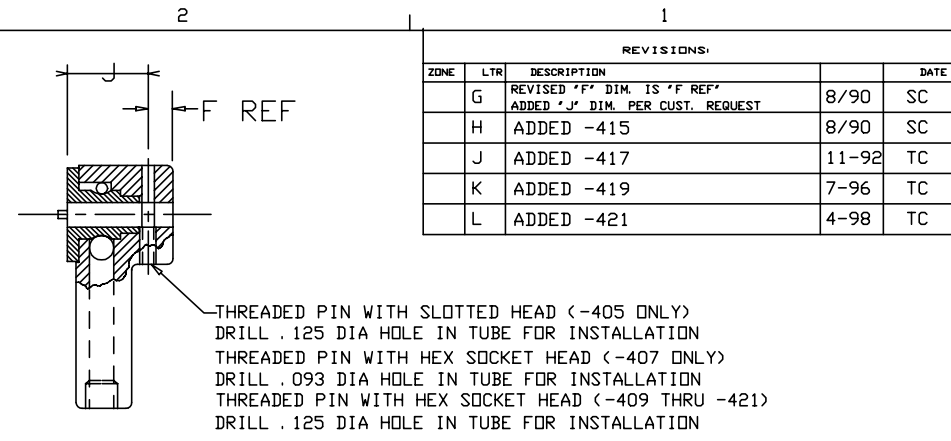
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NOTES: UNLESS OTHERWISE SPECIFIED

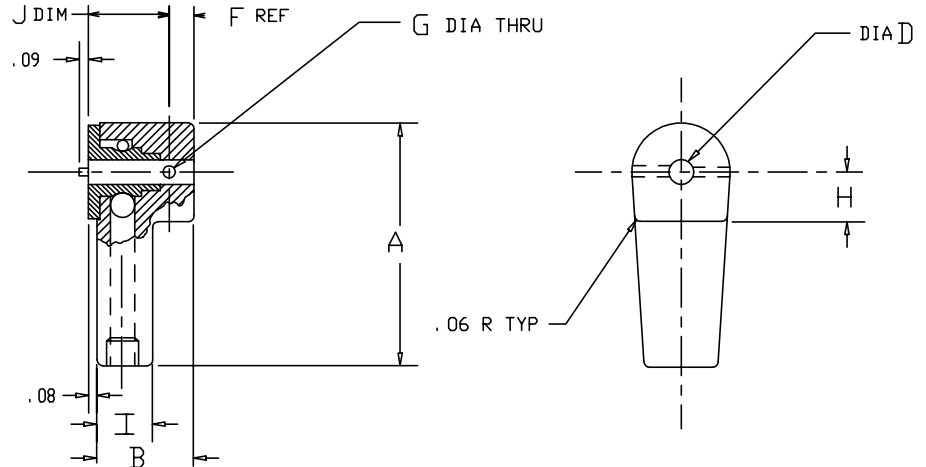
1. REMOVE ALL BURRS AND SHARP EDGES
2. MAT'L: TURN; ALUM ALLOY;  
CAM; 300 SERIES CRES
3. FINISH: TURN; BRIGHT BUFF AND CANDY APPLE RED ANODIZE (-401 THRU -417).  
SATIN BRUSH AND CLEAR ANODIZE (-419, -421, -423)
4. ROTATION: 90° LEFT OR RIGHT HAND



-401, -403 1/4 TURN RETAINER



-405 THRU -421 SHOWN (SAME AS -401 AND -403 EXCEPT AS NOTED)



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	SC
G		REVISED 'F' DIM. IS 'F REF' ADDED 'J' DIM. PER CUST. REQUEST	8/90	SC
H		ADDED -415	8/90	SC
J		ADDED -417	11-92	TC
K		ADDED -419	7-96	TC
L		ADDED -421	4-98	TC

QTY REQ'D	PART / IDENT NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.
	-421	RETAINER		
	-419	RETAINER		
	-417	RETAINER		
	-415	RETAINER		
	-413	RETAINER		
	-411	RETAINER		
	-409	RETAINER		
	-407	RETAINER		
	-405	RETAINER		
	-403	RETAINER		
	-401	RETAINER		

DASH NO.	A	B	C	D	E	F	G	H	I	J
-401	2.50	1.00	1.00	.252	.75	.25	.125	.50	.56	.810/ .830
-403	1.50	.84	.62	.189	.50	.22	.093	.31	.50	.680/ .700
-405	2.25	1.00	.75	.252	.75	.25	/	.375	.50	.810/ .830
-407	1.50	.84	.62	.189	.50	.14	/	.31	.50	.760/ .780
-409	2.50	1.00	1.00	.252	.75	.22	/	.50	.56	.840/ .860
-411, -421	2.50	1.00	.75	.252	.50	.22	/	.50	.56	.840/ .860
-413	5.00	2.00	.75	.252	.75	.50	/	3.00	1.00	1.560/ 1.580
-415	2.50	1.00	.75	.252	.50	.22	/	.50	.25	.840/ .860
-417	2.50	1.00	.75	.252	.50	.22	/	.50	.50	.840/ .860
-419	2.25	1.00	.75	.252	.50	.22	/	.50	.56	.840/ .860

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NO.		SKYLOCK INDUSTRIES INCORPORATED MONROVIA, CALIFORNIA, USA
DECIMALS .XX .XXX	TOLERANCES .00 .010	ANGULAR 0 30'	DATE 8/90	
NEXT ASSY		DRAWN BY SC		1/4 TURN RETAINER
FINAL ASSY		CHECK		
USED ON		DESIGN SC		SIZE C
FINISH		DESIGN ACTIVITY		
ACT WT		CUSTOMER		FSC# NL 51941
CALC WT		DATE 8/21/90		DRAWING NO. 20682
		SCALE NONE		REV. L
		SHEET 1 OF 1		