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NOTES: UNLESS OTHERWISE SPECIFIED.

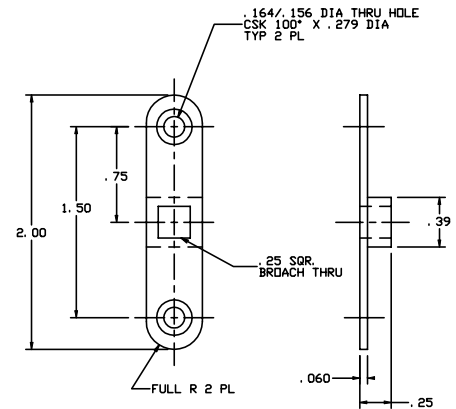
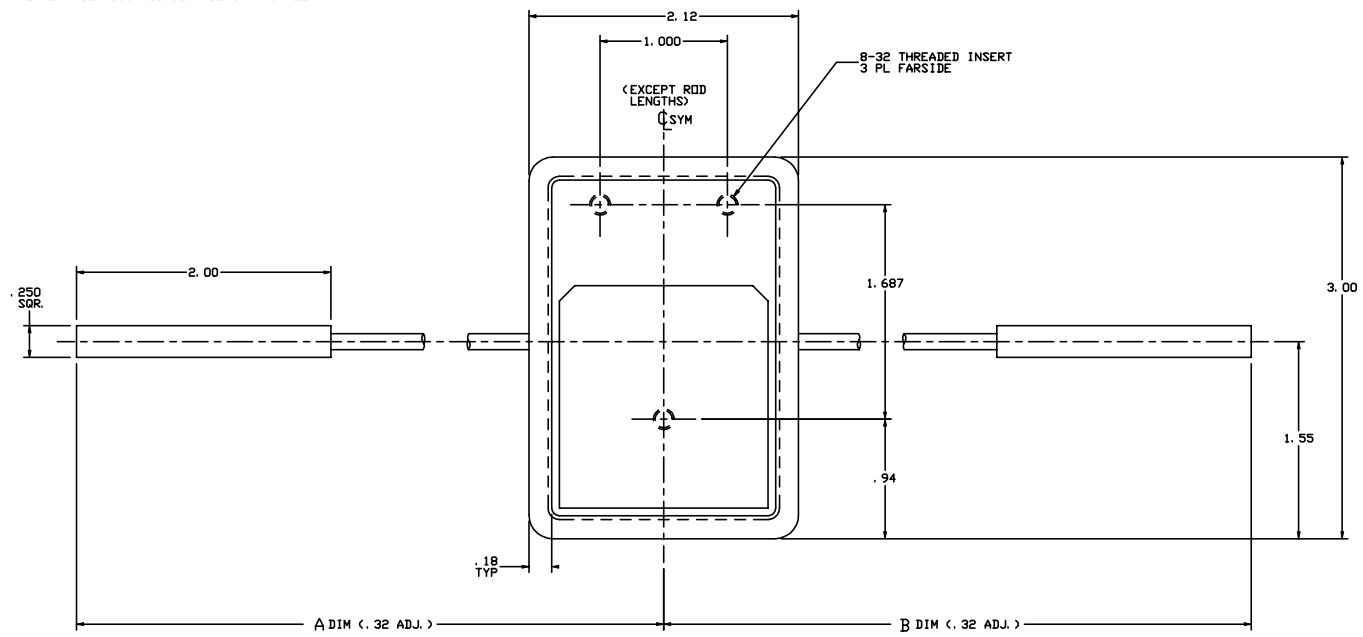
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. MAT'L: SLIDES - NYLON 6/6 OR DELRIN; ALL OTHER PARTS - 300 SERIES CRES.
3. FINISH: CRES PARTS - PASSIVATE PER QQ-P-35.
4. DECORATIVE FINISH: SATIN BUFF TOP SURFACE OF FLAP AND FLANGE.
5. LIFT FLAP HANDLE APPROX. 54° TO RETRACT BOLTS. FLAP SPRING LOADED OPEN WHEN BOLT IS DISENGAGED. FLAP IS FLUSH WHEN BOLT IS PROPERLY ENGAGE.

△ STATIC LOAD 360 LBS.

△ ROD MAT'L (-7 ONLY): ALUM. ALLOY.

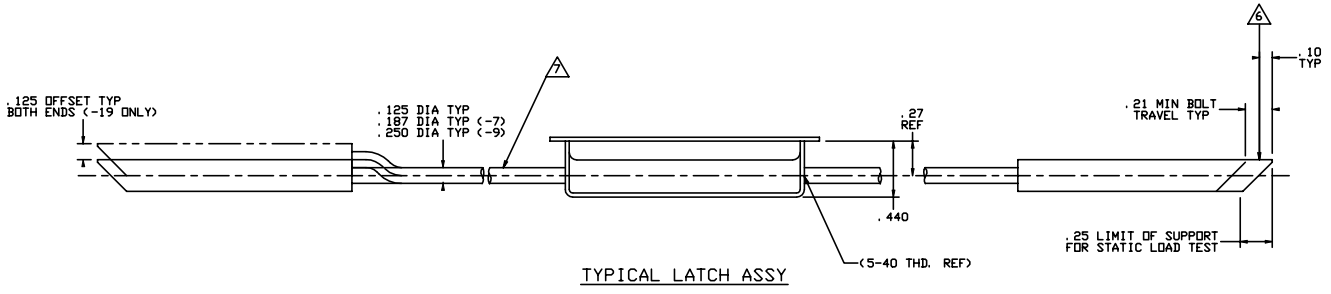
△ DECORATIVE FINISH: POWDER COAT LATCH WITH MORTON #12-7001 MIDNIGHT BLACK WRINKLE.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	U	REDRAWN	6-16-98	T. CSIK



BOLT GUIDE
(USED WITH -19 LATCH ASSY ONLY)
(P/N 2096-201)

14.00	14.00	-33	LATCH ASSY			
18.27	18.27	-31	LATCH ASSY			
19.75	19.75	-29	LATCH ASSY			
26.31	26.31	-27	LATCH ASSY			
17.70	13.50	-25	LATCH ASSY	△		
17.59	9.14	-23	LATCH ASSY			
8.41	8.41	-21	LATCH ASSY			
6.63	6.63	-19	LATCH ASSY			
6.25	6.25	-17	LATCH ASSY			
13.35	13.35	-15	LATCH ASSY			
14.84	14.84	-13	LATCH ASSY			
9.88	9.88	-11	LATCH ASSY			
23.80	23.80	-9	LATCH ASSY			
12.12	12.12	-7	LATCH ASSY			
17.50	17.50	-5	LATCH ASSY			
-	-	-3	LATCH ASSY	(NO RODS OR BOLTS)		
9.10	9.10	-1	LATCH ASSY			
A DIM	B DIM	PART NO.	DESCRIPTION	MATERIAL	SIZE SPECIFICATION	ITEM NO.



TYPICAL LATCH ASSY

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY M. F.	5-80-70	 SOLIDEX INDUSTRIES INCORPORATED RANCHO CALIFORNIA
TELEDIMENSIONS ON DECIMALS ANGLES DRILLED HOLES : 25.4 ± .004 2 OF 30° AND 10007 : 100.0 ± .010	CHECKED	PROJECT	
DO NOT SCALE THIS DRAWING	APPROVAL	APPROVAL	<p style="text-align: center;">LATCH ASSY</p>
MATERIAL - FINISH	USED ON	SIZE CODE IDENT. NO. DRAWING NO. REV.	
NEXT ASSY		D 51941 20074 U	
FINAL ASSY		SCALE 1:1	SHEET 1 OF 1