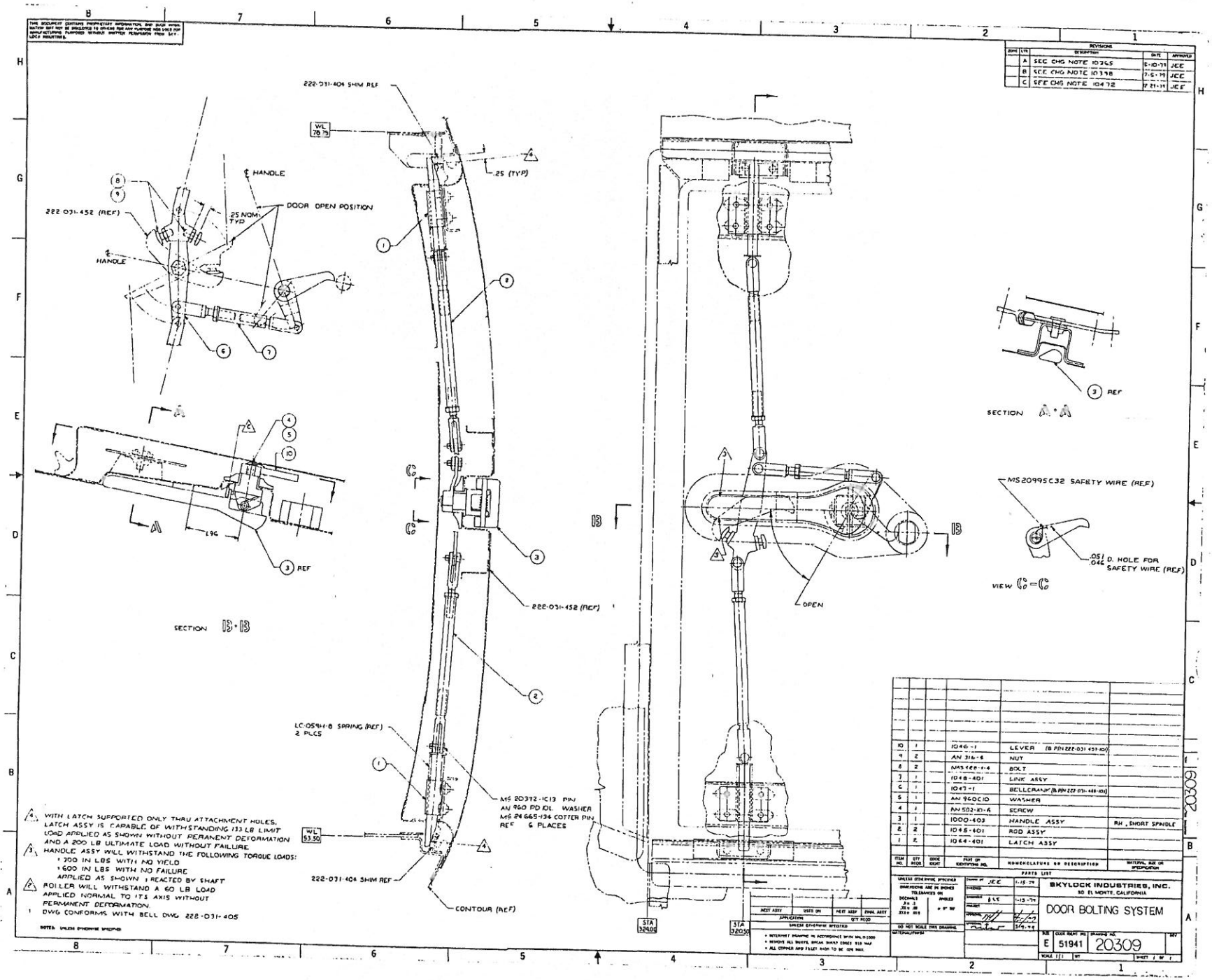

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	SEE CHG NOTE 10365	5-10-79	JEE
	B	SEE CHG NOTE 10398	7-5-79	JEE
	C	SEE CHG NOTE 10472	7-21-79	JEE

REVISIONS

ITEM NO.	QTY REQD	CODE IDENT	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SIZE OR SPECIFICATION
10	1		1046-1	LEVER (B P/N 222-031-451-101)	
9	2		AN 316-4	NUT	
8	2		NAS 428-1-4	BOLT	
7	1		1048-401	LINK ASSY	
6	1		1047-1	BELLCRANK (B P/N 222-031-448-101)	
5	1		AN 960C10	WASHER	
4	1		AN 502-10-6	SCREW	
3	1		1000-403	HANDLE ASSY	RH, SHORT SPINDLE
2	2		1045-401	ROD ASSY	
1	2		1044-401	LATCH ASSY	

PARTS LIST

4 WITH LATCH SUPPORTED ONLY THRU ATTACHMENT HOLES, LATCH ASSY IS CAPABLE OF WITHSTANDING 133 LB LIMIT LOAD APPLIED AS SHOWN WITHOUT PERMANENT DEFORMATION AND A 200 LB ULTIMATE LOAD WITHOUT FAILURE.

3 HANDLE ASSY WILL WITHSTAND THE FOLLOWING TORQUE LOADS:
- 300 IN LBS WITH NO YIELD
- 600 IN LBS WITH NO FAILURE

APPLIED AS SHOWN, REACTED BY SHAFT

2 ROLLER WILL WITHSTAND A 60 LB LOAD APPLIED NORMAL TO ITS AXIS WITHOUT PERMANENT DEFORMATION.

1 DWG CONFORMS WITH BELL DWG 222-031-405

NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .X ± .1 .XX ± .03 .XXX ± .010 ANGLES ± 0° 30'

DO NOT SCALE THIS DRAWING

MATERIAL/FINISH

DRAWN BY JEE 1-15-79
CHECKED
ENGINEER JEE 1-15-79
PROJECT
APPROVAL
APPROVAL 3/9/79

SKYLOCK INDUSTRIES, INC.
50 EL MONTE, CALIFORNIA

DOOR BOLTING SYSTEM

SIZE E | CODE IDENT NO. 51941 | DRAWING NO. 20309 | REV

SCALE 1/1 | WT | SHEET 1 OF 1

20309

20309 1/1