

THE INFORMATION AND DESIGN HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF SKYLOCK INDUSTRIES INCORPORATED. SKYLOCK INDUSTRIES INCORPORATED RESERVES ALL PATENT, PROPRIETARY, DESIGN, MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS THERE TO, AND TO ANY ARTICLE DISCLOSED THEREIN EXCEPT TO THE EXTENT RIGHTS ARE EXPRESSLY GRANTED TO OTHERS. THE FOREGOING DOES NOT APPLY TO VENDOR PROPRIETARY PARTS.

REVISIONS:				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
NC		PRODUCTION RELEASE	10/90	SC

CDIM	B DIM	A DIM	QTY REQ'D	PART / IDENT NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.
				-47	RETAINER	△5△8△9	
				-45	RETAINER	△5△7△9	
				-43	RETAINER	△5△6△9	
				-41	RETAINER	△5△8△9	
				-39	RETAINER	△5△7△9	
				-37	RETAINER	△5△6△9	
				-35	RETAINER	△4△8△9	
				-33	RETAINER	△4△7△9	
				-31	RETAINER	△4△6△9	
				-29	RETAINER	△4△8△9	
				-27	RETAINER	△4△7△9	
				-25	RETAINER	△4△6△9	
				-23	RETAINER	△5△8△9	
				-21	RETAINER	△5△7△9	
				-19	RETAINER	△5△6△9	
				-17	RETAINER	△5△8△9	
				-15	RETAINER	△5△7△9	
				-13	RETAINER	△5△6△9	
				-11	RETAINER	△4△8△9	
				-9	RETAINER	△4△7△9	
				-7	RETAINER	△4△6△9	
				-5	RETAINER	△4△8△9	
				-3	RETAINER	△4△7△9	
				-1	RETAINER	△4△6△9	

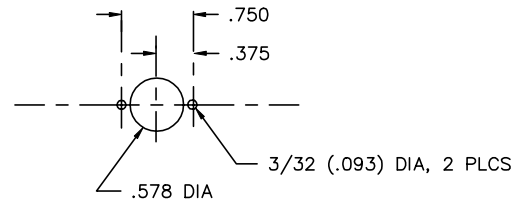
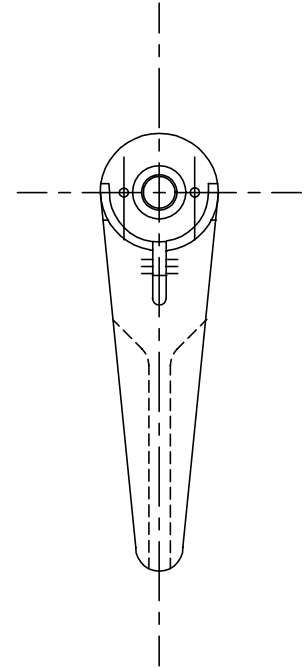
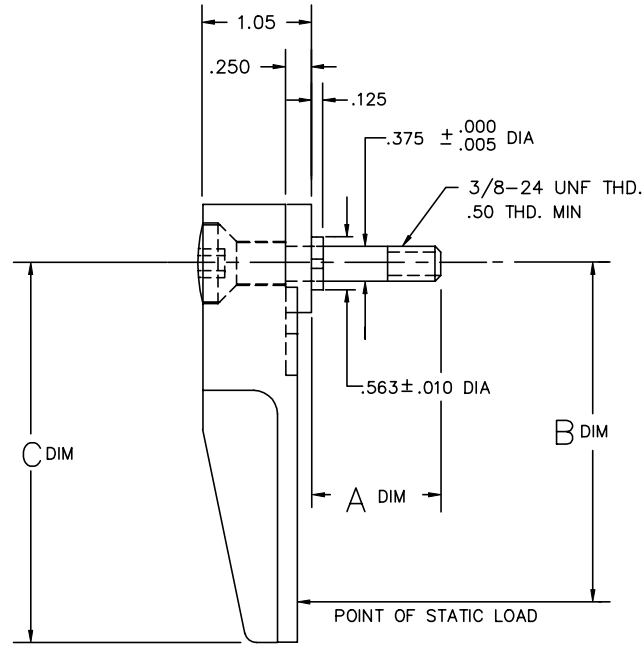
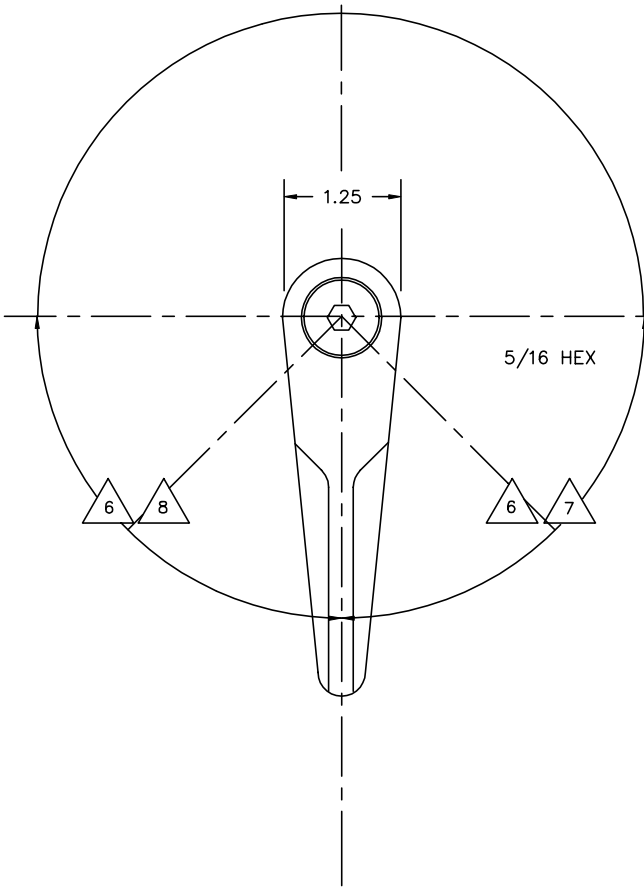
11. ALL RETAINERS HAVE THREADS COATED WITH VC-3 (VISCIOUS COATING VIBRATITE)
  10. SHAFT DOES NOT NEED TORQUE ADJUSTMENT; TIGHTEN SHAFT AS MUCH AS POSSIBLE WHEN INSTALLING RETAINER
  - △ STATIC LOAD: 4,000 LBS MAX (ESTABLISHED BY QUALIFICATION TEST)
  - △ ROTATION: 90° LEFT HAND, DETENTED EVERY 45°
  - △ ROTATION: 90° RIGHT HAND, DETENTED EVERY 45°
  - △ ROTATION: 180°, DETENTED EVERY 45°
  - △ DECORATIVE FINISH: SATIN BRUSH AND CLEAR ANODIZE
  - △ DECORATIVE FINISH: BRIGHT BUFF AND CANDY APPLE RED ANODIZE
  3. FINISH: CRES; SATIN BRUSH AND PASSIVATE
  2. MAT'L: TURN; 2024-T3 ALUM ALLOY
  - ALL OTHER COMPS; 303 CRES
  1. REMOVE ALL BURRS AND BREAK SHARP EDGES
- NOTES: UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONTRACT NO.		SKYLOCK INDUSTRIES INCORPORATED MONROVIA, CALIFORNIA, USA	
DECIMALS .XX ± .03	TOLERANCES .XXX ± .010	ANGULAR ± 0.30°	DRAWN BY S. CSIK	DATE	
DO NOT SCALE DRAWING			CHECK		
NEXT ASSY FINAL ASSY			DESIGN S. CSIK		
USED ON			DESIGN ACTIVITY		
FINISH NOTED	ACT WT	CALC WT	CUSTOMER	SIZE C	FSGM NO. 51941
			SCALE NONE	DRAWING NO. 20686	REV. NC
			RELEASE DATE 10/2/90	SHEET 1 OF 2	

DRAWING NO. 20686 SHEET 1 OF 2

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REVISIONS:				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHT 1 FOR NOTES		



SUGGESTED PANEL CUTOUT

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.  
 NOTES: UNLESS OTHERWISE SPECIFIED.

QTY REQ'D	PART / IDENT NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONTRACT NO.		 SKYLOCK INDUSTRIES INCORPORATED MONROVIA, CALIFORNIA, USA
DECIMALS .XX ± .03	TOLERANCES .XXX ± .010	ANGULAR ? 0 30'	DRAWN BY S. CSIK	
DO NOT SCALE DRAWING		CHECK		1/4 TURN RETAINER
NEXT ASSY FINAL ASSY		DESIGN S. CSIK		
USED ON		DESIGN ACTIVITY		SIZE C
FINISH		CUSTOMER		FSGM NO. 51941
ACT WT		CALC WT		DRAWING NO. 20686
				REV. NC
				SCALE NONE
				RELEASE DATE 10/2/90
				SHEET 2 OF 2

SHEET 2 OF 2 REV. NC

DRAWING NO. 20686