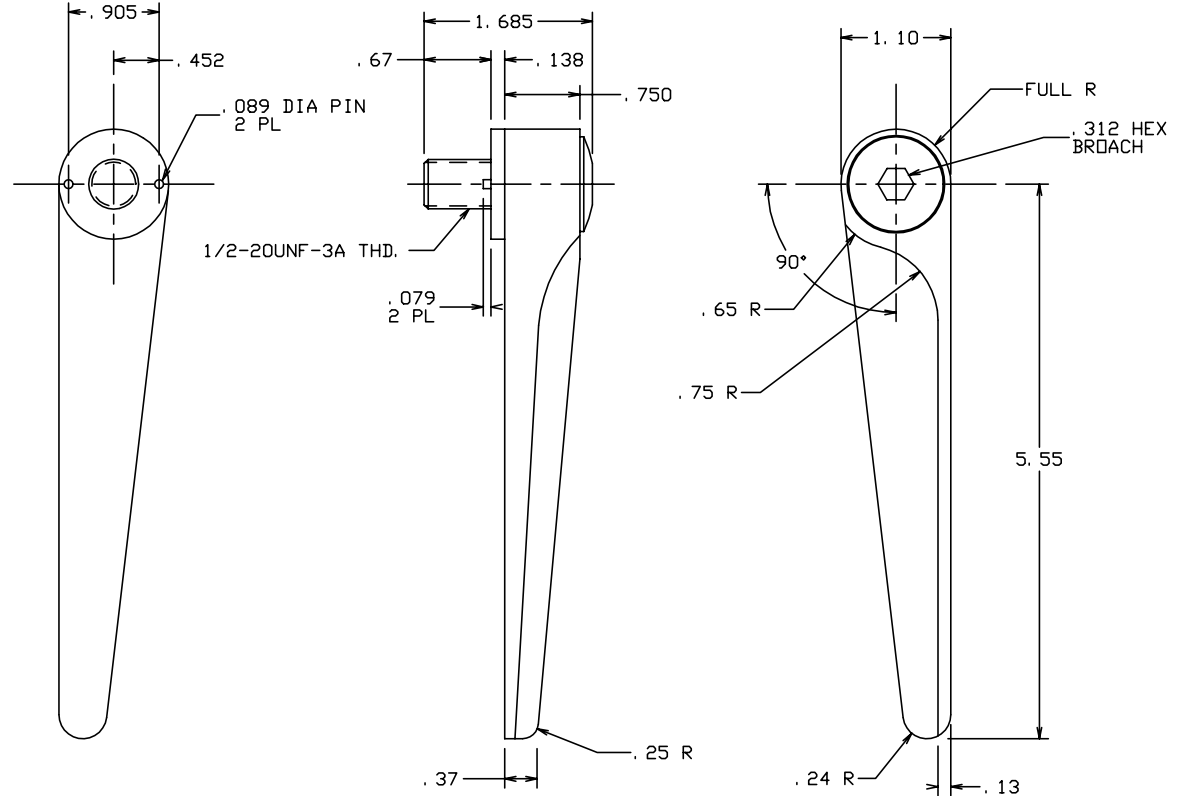


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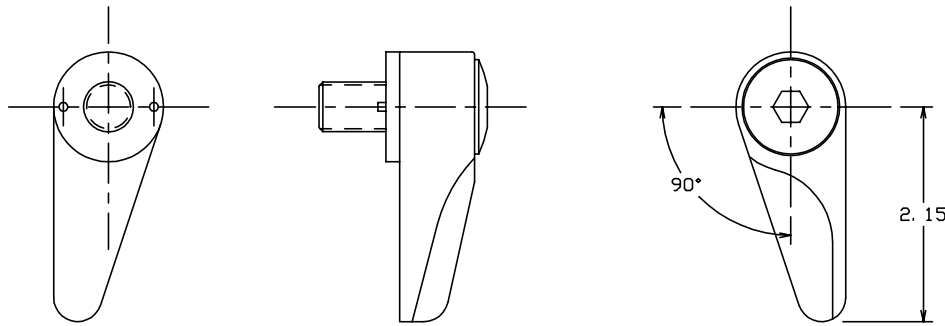
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	3-28-94	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. MAT'L: RETAINER; ALUM. ALLOY, ALL OTHER PARTS; 300 SERIES CRES.
3. FINISH: ALUM.; ANODIZE, CRES PARTS; PASSIVATE.
4. DECORATIVE FINISH: RETAINER; BRIGHT BUFF AND CANDY APPLE RED ANODIZE.
5. SHAFT NEEDS NO TORQUE ADJUSTMENT. TIGHTEN SHAFT AS MUCH AS POSSIBLE WHEN INSTALLING RETAINER. RETAINERS ARE DETENTED AT EACH 90°




-1 1/4 TURN RETAINER (SHOWN)
-3 1/4 TURN RETAINER (OPP. -1)



-5 1/4 TURN RETAINER (SHOWN) (SAME AS -1 EXCEPT AS SHOWN)
-7 1/4 TURN RETAINER (OPP. -5)

-7	1/4 TURN RETAINER	(OPP. -5)	
-5	1/4 TURN RETAINER	(SHOWN)	
-3	1/4 TURN RETAINER	(OPP. -1)	
-1	1/4 TURN RETAINER	(SHOWN)	
PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	ITEM NO.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED	DRAWN BY T. CSIK	3-28-94	 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.
DIMENSIONS ARE IN INCHES	CHECKED		
TOLERANCES ON	ENGINEER		
DECIMALS ANGLES DRILLED HOLES	PROJECT		
.X ± .1 ± 0° 30' AND 10387	APPROVAL T. CSIK	3-28-94	1/4 TURN RETAINER
.XX ± .03	APPROVAL		
.XXX ± .010			
DO NOT SCALE THIS DRAWING	USED ON	SIZE	CODE IDENT. NO.
MATERIAL - FINISH		C	51941
NEXT ASSY		DRAWING NO.	20890
FINAL ASSY		REV.	NC
		SCALE	1:1
		WT.	
		SHEET	1 OF 1