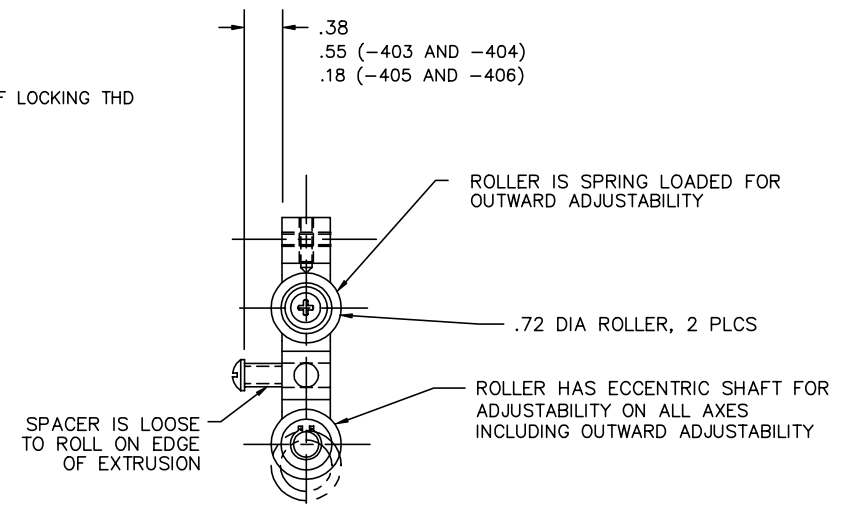
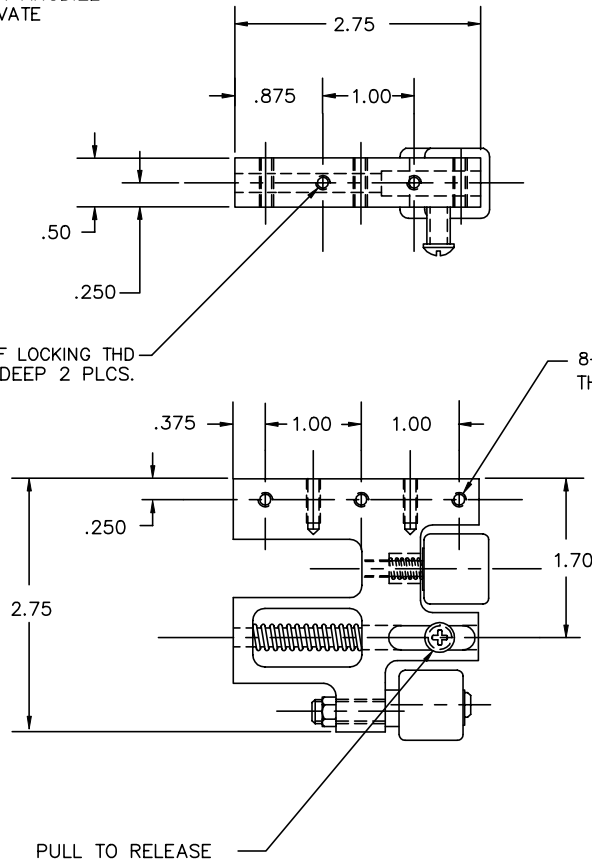


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REVISIONS:				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
NC		PRODUCTION RELEASE	10/90	SC
A		REDRAWN AND REVISED	2-8-91	JL
B		REDRAWN AND REVISED	3-22-91	JL
C		INSERTS WERE 6-32 (5 PLCS)	5.1.91	SC
D		ROLLERS WERE .62 DIA-2 PLCS	5.21.91	TC
E		ADDED -405 AND -406	4.17.2	SC

NOTES: UNLESS OTHERWISE SPECIFIED

1. REMOVE ALL BURRS AND SHARP EDGES
2. MAT'L: ROLLER BLOCK CHASSIS; 6061-T6 ALUM ALLOY; ROLLERS; BLACK NYLON 6/6; ALL OTHER PARTS; CRES
3. FINISH: ALUM; CLEAR ANODIZE CRES; PASSIVATE



	-406	ROLLER BLOCK ASSY	OPPOSITE	
	-405	ROLLER BLOCK ASSY	SHOWN	
	-404	ROLLER BLOCK ASSY	OPPOSITE	
	-403	ROLLER BLOCK ASSY	SHOWN	
	-402	ROLLER BLOCK ASSY	OPPOSITE	
	-401	ROLLER BLOCK ASSY	SHOWN	
QTY REQ'D	PART / IDENT NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONTRACT NO.		SKYLOCK INDUSTRIES INCORPORATED MONROVIA, CALIFORNIA, USA	
DECIMALS .XX ± .03 .XXX ± .010 DO NOT SCALE DRAWING	ANGULAR ± 0 30'	DRAWN BY SC	DATE 10/90		
NEXT ASSY FINAL ASSY		CHECK		ROLLER BLOCK ASSY	
USED ON		DESIGN SC	DATE 10/90		
FINISH NOTED		DESIGN ACTIVITY		SIZE C	FSCM NO. 51941
ACT WT		CUSTOMER		DRAWING NO. 20690	REV. E
CALC WT				SCALE NONE	RELEASE DATE 11/1/90
				SHEET 1 OF 1	

DRAWING NO.

SHEET OF REV.