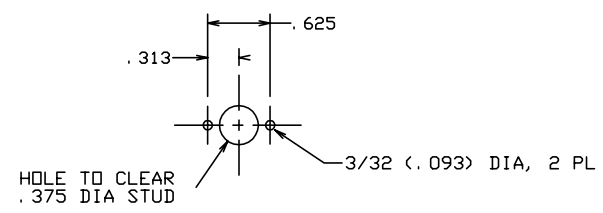
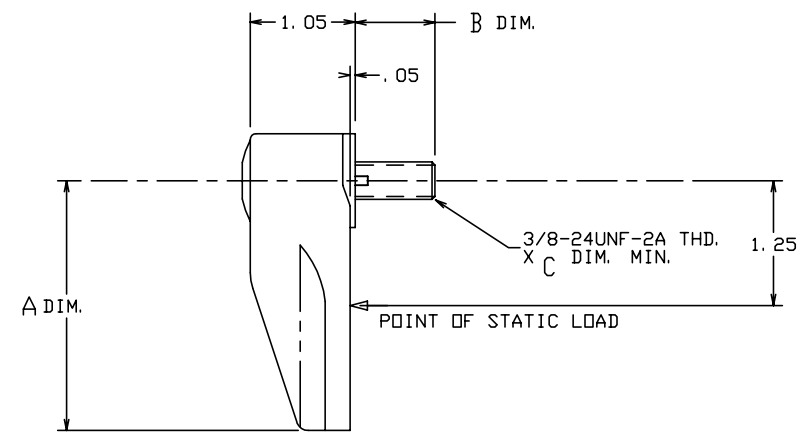
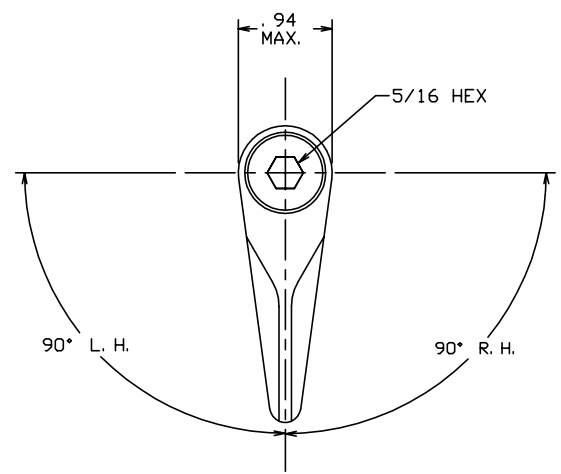


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	8-19-92	S. CSIK
	A	REVISED AND REDRAWN	8-20-92	T. CSIK
	B	ADDED -3 & -4	2-8-94	T. CSIK

- NOTES: UNLESS OTHERWISE SPECIFIED.
- REMOVE ALL BURRS AND BREAK SHARP EDGES.
 - MAT'L: RETAINER; ALUM. ALLOY, ALL OTHER PARTS; CRES.
 - FINISH: ALUM.; ANODIZE, CRES PARTS; PASSIVATE.
 - DECORATIVE FINISH: RETAINER; BRIGHT BUFF AND CANDY APPLE RED ANODIZE.
 - STATIC LOAD: 3000 LBS. MAX.
 - SHAFT NEEDS NO TORQUE ADJUSTMENT. TIGHTEN SHAFT AS MUCH AS POSSIBLE WHEN INSTALLING RETAINER.



SUGGESTED PANEL CUTOUT

C DIM	B DIM	A DIM	PART NO.	DESCRIPTION	MATERIAL	SIZE	SPECIFICATION	ITEM NO.
.50	1.20	1.97	-4	RETAINER ASSY			<90° RIGHT HAND	
.50	1.20	1.97	-3	RETAINER ASSY			<90° LEFT HAND	
.80	.80	2.50	-2	RETAINER ASSY			<90° RIGHT HAND	
.80	.80	2.50	-1	RETAINER ASSY			<90° LEFT HAND	

PARTS LIST			
UNLESS OTHERWISE SPECIFIED	DRAWN BY	S. CSIK	8-19-92
DIMENSIONS ARE IN INCHES	CHECKED		
TOLERANCES ON	ENGINEER		
DECIMALS ANGLES DRILLED HOLES	PROJECT		
.X ± .1 ± 0° 30' AND 10387	APPROVAL	S. CSIK	8-19-92
.XX ± .03	APPROVAL		
.XXX ± .010			
DO NOT SCALE THIS DRAWING	USED ON		
MATERIAL - FINISH	SIZE	CODE IDENT. NO.	DRAWING NO.
NEXT ASSY	C	51941	20784
FINAL ASSY	SCALE	1: 1	WT.
			SHEET 1 OF 1

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U. S. A.

1/4 TURN RETAINER

REV. B