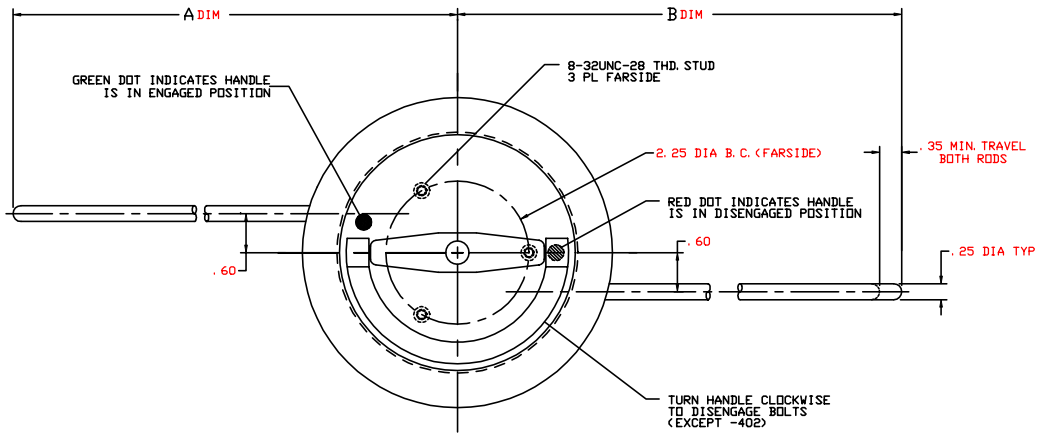
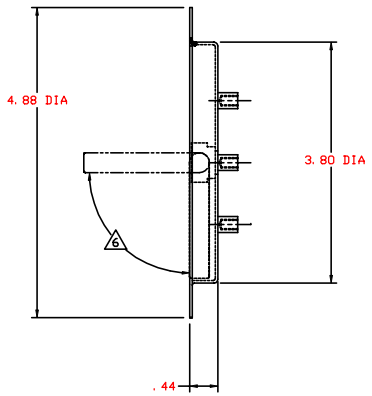
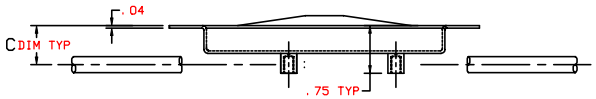
THE INFORMATION AND DESIGN HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF SKYLOCK INDUSTRIES INCORPORATED. SKYLOCK INDUSTRIES INCORPORATED RESERVES ALL PATENT, PROPRIETARY, DESIGN MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS THERETO, AND TO ANY ARTICLE DISCLOSED THEREIN EXCEPT TO THE EXTENT RIGHTS ARE EXPRESSLY GRANTED TO OTHERS. THE FOREGOING DOES NOT APPLY TO VENDOR PROPRIETARY PARTS.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	F	SEE ECN F	9/10/99	E. WELSH







-401 DOOR BOLTING SYSTEM (SHOWN)
-402 DOOR BOLTING SYSTEM (OPP -401)
-405 DOOR BOLTING SYSTEM (SHOWN)
-407 DOOR BOLTING SYSTEM (SHOWN)
-409 DOOR BOLTING SYSTEM (SHOWN)
-411 DOOR BOLTING SYSTEM (SHOWN)

C DIM	B DIM	A DIM	PART NO.	DESCRIPTION	MATERIAL SIZE APPLICATION
				PARTS LIST	
7.10	4.9	4.9	-411	DOOR BOLTING SYSTEM	
7.10	8.9	8.9	-409	DOOR BOLTING SYSTEM	
7.10	5.9	5.9	-407	DOOR BOLTING SYSTEM	
7.10	7.00	7.00	-405	DOOR BOLTING SYSTEM	
			-404	OBSOLETE	
			-403	OBSOLETE	
.610	6.25	6.25	-402	DOOR BOLTING SYSTEM	
.610	6.25	6.25	-401	DOOR BOLTING SYSTEM	

6. APPLICABLE TO FAA-PMA REPLACEMENT OR MODIFICATION PARTS ONLY. PER FAR 45.15, PARTS WILL BE IDENTIFIED WITH:
   1. FAA-PMA.
   2. SKYLOCK IND. INC.
   3. PART NO.
   4. AIRCRAFT INSTALLATION ELIGIBILITY.
5. BOLTING SYSTEM TO BE DETENTED IN ENGAGED AND DISENGAGED POSITIONS.
4. DECORATIVE FINISH REF.: HANDLE AND CUP ARE SATIN BRUSHED ON TOP SURFACES.
3. FINISH REF.: ALUM; CLEAR ANODIZE PER MIL-A-8625, TYPE II, CLASS 1. CRES; PASSIVATE PER AMS-QQ-P-35 OR EQUIV.
2. MAT'L REF.: 'D' HANDLE & TEE BAR: 6061-T6/T651 PER ASTM B-221 OR EQUIV. ALL OTHER PARTS: 300 SERIES CRES, PER AMS-5640N, ASTM-A240, QQ-S-766 OR EQUIV.
1. REMOVE ALL BURRS AND SHARP CORNERS.

NOTES: UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS .X ± .1, .XX ± .03, .XXX ± .010
ANGLES ± 0° 30'
DRILLED HOLES AND 10397

DRAWN BY	JEE	4/13/88
CHECKED	D. VO	12/15/98
ENGINEER	T. CSIK	12/17/98
MFG	P. MATSUOKA	12/28/98
QC	J. VIVIRITO	12/29/98

DO NOT SCALE THIS DRAWING

MATERIAL - FINISH

USED ON

NEXT ASSY

MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND. INC QUALITY CONTROL MANUAL QC-001

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U.S.A.

2 POINT DOOR BOLTING SYS

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
C	51941	20616	F

SCALE 1:1 WT. SHEET 1 OF 1