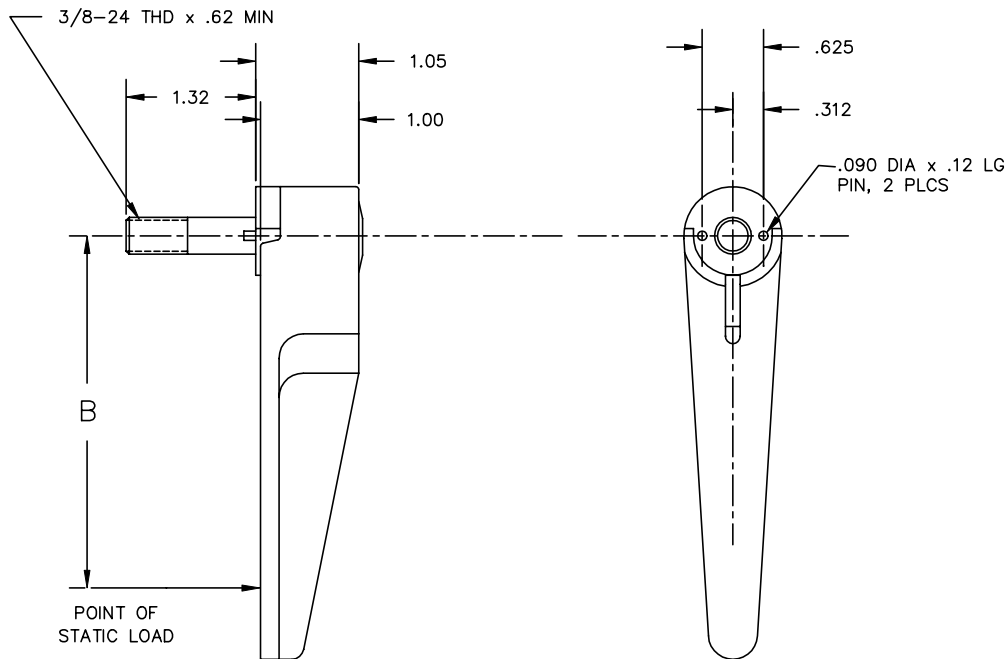
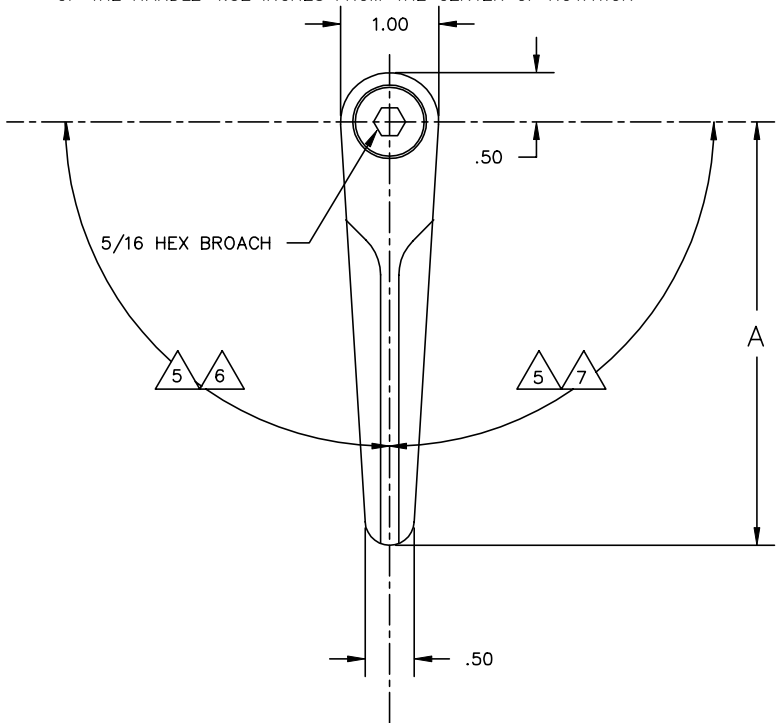


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REVISIONS				
ZONE	LTR.	DESCRIPTION	DATE	APPROVED
	B	REVISE AND REDRAW	1.3.92	SC
	C	ADDED -407 AND -409	1.4.92	SC

NOTES: UNLESS OTHERWISE SPECIFIED

- REMOVE ALL BURRS AND SHARP EDGES
- MAT'L: ALUM; 2024-T3 ALUM ALLOY; ALL OTHER COMPONENTS; CRES
- FINISH: ALUM; SATIN BRUSH AND CLEAR ANODIZE; CRES; PASSIVATE
- FINISH: ALUM; BRIGHT POLISH AND CANDY APPLE RED ANODIZE; CRES; PASSIVATE
- ROTATION: 180 DEGREES, DETENTED EVERY 45 DEGREES
- ROTATION: 90 DEGREES LEFT HAND, DETENTED EVERY 45 DEGREES
- ROTATION: 90 DEGREES RIGHT HAND, DETENTED EVERY 45 DEGREES
- STATIC LOAD: 1000 LBS
- ALL RETAINERS HAVE THREADS COATED WITH VICIOUS COATING VIBRATITE
- ADJUST TORQUE ON SHAFT SUCH THAT MAX. FORCE TO MOVE HANDLE FROM ONE DETENT POSITION TO ANOTHER SHALL NOT BE LESS THAN 3 LBS NOR MORE THAN 4.5 LBS APPLIED TO THE SIDE OF THE HANDLE 4.32 INCHES FROM THE CENTER OF ROTATION



3.00	3.38		-409	RETAINER		
3.00	3.38		-407	RETAINER		
4.32	5.00		-405	RETAINER		
4.32	5.00		-403	RETAINER		
4.32	5.00		-401	RETAINER		
B	A	QTY. REQ'D	PART / IDENT NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		CONTRACT NO.		SKYLOCK INDUSTRIES INCORPORATED MONROVIA, CALIFORNIA, USA
TOLERANCES DECIMALS .XX ±.03 .XXX ±.010		CUSTOMER		
ANGULAR ± 0 30'		DRAWN BY S. CSIK		1/4 TURN RETAINER
DO NOT SCALE DRAWING		DATE 1.3.92		
NEXT ASSY	FINAL ASSY	DESIGN S. CSIK		SCALE NONE
		DATE 1.3.92		
USED ON	DESIGN ACTIVITY		SIZE C	FSCM NO. 51941
FINISH	ACT WT	CALC WT	DRAWING NO. 20643	
			RELEASE DATE 1.3.92	REV. B
			SHEET 1 OF 1	

DRAWING NO. SHEET OF