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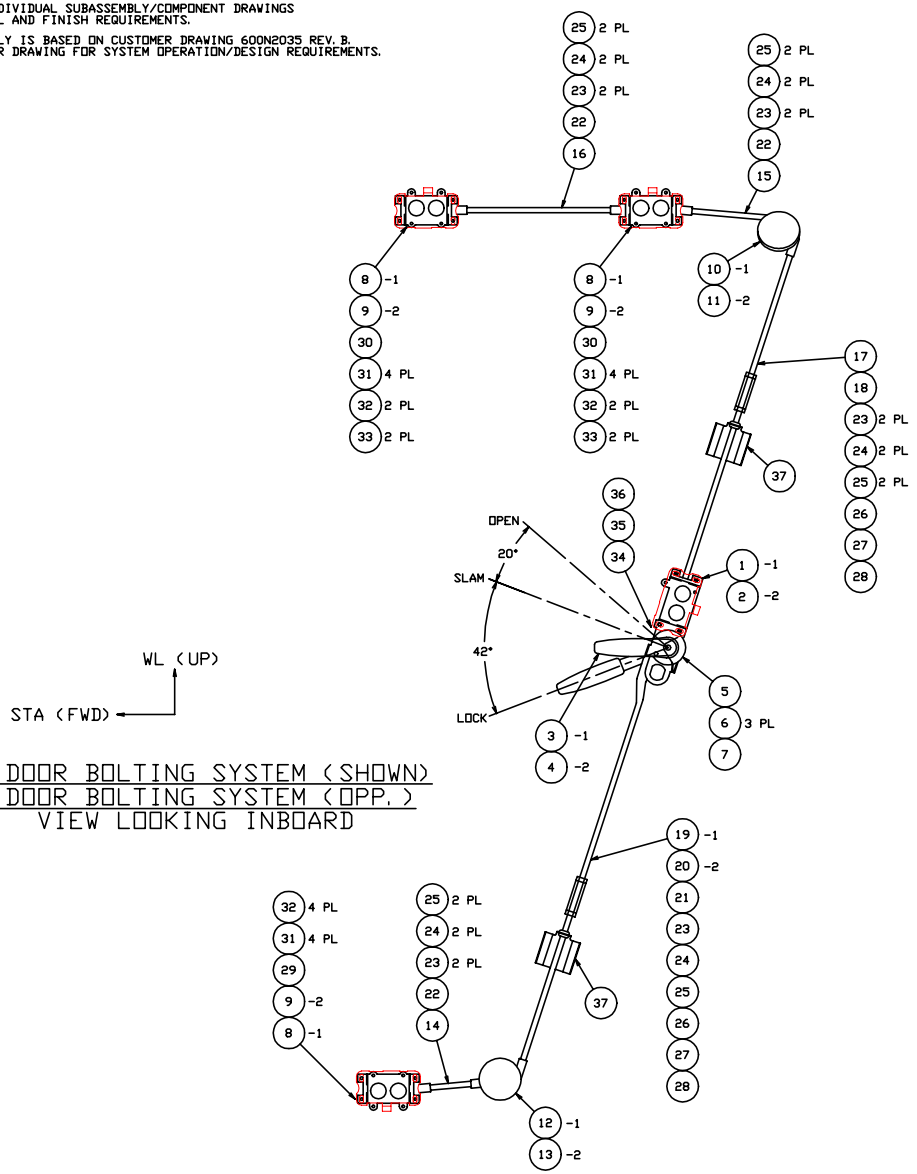
REVISIONS			
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	5-20-97	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

1. REFER TO INDIVIDUAL SUBASSEMBLY/COMPONENT DRAWINGS FOR MATERIAL AND FINISH REQUIREMENTS.
2. THIS ASSEMBLY IS BASED ON CUSTOMER DRAWING 600N2035 REV. B. SEE CUSTOMER DRAWING FOR SYSTEM OPERATION/DESIGN REQUIREMENTS.



-1 DOOR BOLTING SYSTEM (SHOWN)
-2 DOOR BOLTING SYSTEM (OPP.)
VIEW LOOKING INBOARD

		2	2	2386-207	GUIDE ASSY		37
		1	1	2381-3	SPACER		36
		1	1	2346-1	EXTENSION SPRING		35
		1	1	2344-1	HOOK		34
		4	4	MS51957-42	SCREW		33
		8	8	MS51957-41	SCREW		32
		12	12	MS35335-59	WASHER, EXT. TOOTH		31
		2	2	2375-201	MOUNTING PLATE ASSY		30
		1	1	2375-1	MOUNTING PLATE		29
		2	2	AN315-C4L	NUT (LH 1/4-28 THD.)		28
		2	2	MS35691-7	JAM NUT		27
		2	2	2345-1	TURNBUCKLE		26
		9	9	MS24665-1001	COTTER PIN		25
		9	9	2387-1	WASHER		24
		9	9	2359-1	PIN		23
		3	3	2376-9	CLEVIS		22
		1	1	2347-213	ROD ASSY		21
		1		2347-212	ROD ASSY		20
			1	2347-211	ROD ASSY		19
		1	1	2347-209	ROD ASSY		18
		1	1	2347-207	ROD ASSY		17
		1	1	2347-205	ROD ASSY		16
		1	1	2347-203	ROD ASSY		15
		1	1	2347-201	ROD ASSY		14
		1		2343-208	BELLCRANK ASSY		13
			1	2343-207	BELLCRANK ASSY		12
		1		2343-206	BELLCRANK ASSY		11
			1	2343-205	BELLCRANK ASSY		10
		3		2350-208	LATCH ASSY		9
			3	2350-207	LATCH ASSY		8
		1	1	NAS561P4-16	PIN		7
		3	3	MS21090-21	SCREW		6
		1	1	2361-1	ESCUTCHEON		5
		1		2363-2	OUTSIDE HANDLE		4
			1	2363-1	OUTSIDE HANDLE		3
		1		2342-202	LOCK PLATE/LATCH ASSY		2
			1	2342-201	LOCK PLATE/LATCH ASSY		1
		-		-2	DOOR BOLTING SYSTEM		
			-	-1	DOOR BOLTING SYSTEM		
		-2	-1	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	ITEM NO.
		R.H. MID	L.H. MID				

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS .X ± .1 .XX ± .03 .XXX ± .010
ANGLES ± 0° 30'
DRILLED HOLES AND 10387
DO NOT SCALE THIS DRAWING
MATERIAL - FINISH
NEXT ASSY
FINAL ASSY

DRAWN BY T. CSIK 5-19-97
CHECKED B. KING 5-20-97
ENGINEER
PROJECT
APPROVAL T. CSIK 5-20-97
APPROVAL
USED ON MD600

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA

DOOR BOLTING SYSTEM, MID DOOR, MD600

SIZE D | CODE IDENT. NO. 51941 | DRAWING NO. 20430 | REV. NC
SCALE NONE | WT. | SHEET 1 OF 1