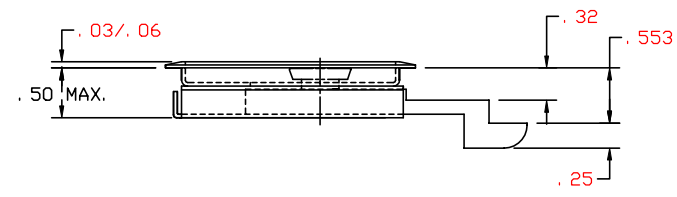
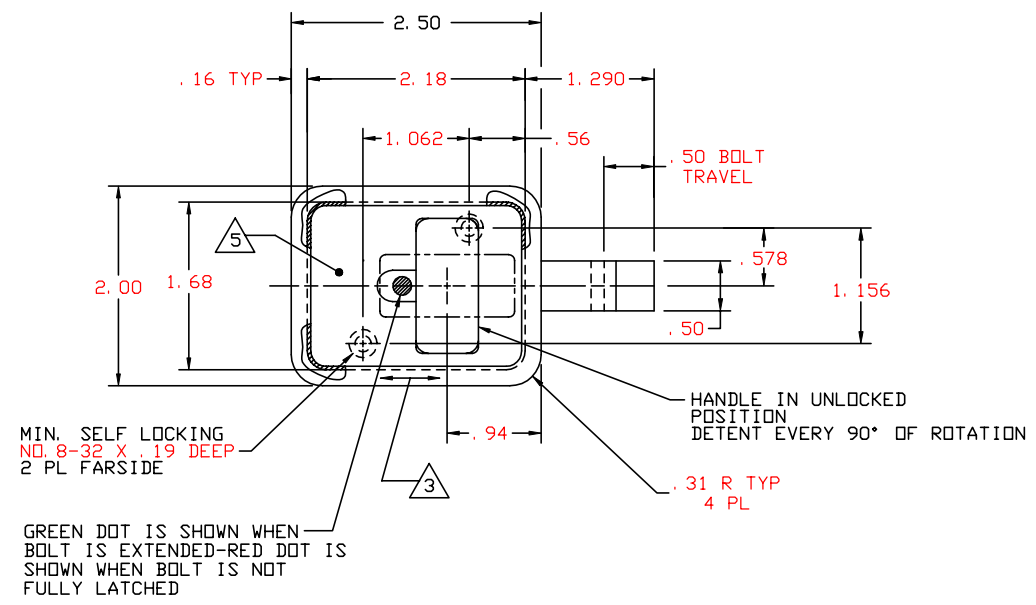


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	5/18/99	T. CSIK



-1 LATCH

6. PER FAR 45.15. PARTS WILL BE IDENTIFIED WITH:
1. FAA-PMA,
  2. SKYLOCK IND. INC.
  3. PART NO.
  4. AIRCRAFT ELIGIBILITY.

5. DECORATIVE FINISH REF.: GLASS BEAD PEEN USING #70-140 GLASS BEAD MEDIA AT 50-60 PSI, BASE OF CASE ONLY.
4. OPERATING INSTRUCTIONS: FOR POSITIVE LOCKING OF LATCH ASSY. ROTATE HANDLE 90° CLOCKWISE OR COUNTER CLOCKWISE. HANDLE DETENTED IN THIS POSITION. TO UNLOCK ROTATE HANDLE CLOCKWISE OR COUNTER CLOCKWISE AND RETRACT BOLT.

3. DECORATIVE FINISH REF.: SATIN BRUSH DIRECTION NOTED.
2. MAT'L REF.: HANDLE, 6061-T6/T651 PER ASTM B-221 OR EQUIV. ALL OTHER PARTS, 303 CRES, COND. A, PER AMS-5640N OR EQUIV.

1. REMOVE ALL BURRS AND SHARP CORNERS.

NOTES: UNLESS OTHERWISE SPECIFIED

-1 LATCH		MATERIAL SIZE APPLICATION		120968-401
PART NO.	DESCRIPTION	MATERIAL	SIZE	APPLICATION
PARTS LIST				
UNLESS OTHERWISE SPECIFIED		DRAWN BY SINGELAKIS T.		9/30/88
DIMENSIONS ARE IN INCHES		CHECKED T. CSIK		5/18/99
TOLERANCES ON		ENGINEER T. CSIK		5/18/99
DECIMALS ANGLES DRILLED HOLES		MFG P. MATSUOKA		5/20/99
.X ± .1 ± 0° 30' AND 10387		QC J. VIVIRITO		5/24/99
.XX ± .03				
.XXX ± .010				
DO NOT SCALE THIS DRAWING				
MATERIAL - FINISH		USED ON		SIZE C
NEXT ASSY				CODE IDENT. NO. 51941
MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND. INC., QUALITY CONTRL. MANUAL QC.001		SCALE 2:1		DRAWING NO. 20968
		VT.		REV. NC
		SHEET 1		OF 1



LATCH