



FINISH: ALUM ALLOY-ANODIZE PER MIL-A-8625,
 MUSIC WIRE-CAO PLATE PER QQ-P-416, TYPE I, CLASS 2
 CRES- PASSIVATE PER QQ-P-35, THE 303 SE PIN ALSO
 COATED WITH ELECTRO FILM # 4396
 MAT'L: HANDLE, TRIGGER, SIDE PLATES- 302 CRES
 PER MIL-S-5059; GUIDE BLOCK, PIVOT SPACER -
 2024-T4 ALUM ALLOY PER QQ-A-200/3; PIN
 303 SE PER QQ-S-764, COND B; SPRINGS- MUSIC WIRE
 PER QQ-W-470 MAY BE 302 OR 17-7PH CRES;
 SPACER BUSHING- 2024-T4 ALUM ALLOY PER QQ-A-200/3
 OR QQ-A-225/6; BUSHING- CRES PER MIL-T-6845 OR
 MIL-S-7720; STEP PIN, STUD PIN- CRES PER
 MIL-S-7720, COND A; PIN- 17-7PH PER
 AMS 5673, COND C; RIVETS- 302-303
 CRES PER MIL-S-7720 OR QQ-S-764
 BUTTON- 2024-T3 ALUM ALLOY PER
 QQ-A-250/4; ROLL PIN- NAS 561C3-9
 RIVET- MS 20615-3M
 WASHER- NAS 620 C3

NOTES: UNLESS OTHERWISE SPECIFIED

REVISIONS		
SYN	DESCRIPTION	DATE
	DISP EXIST PARTS	

RECD	PART NUMBER	DESCRIPTION	MATERIAL OR NOTE
	-1	LATCH ASSY	

LIST OF MATERIAL	
UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES. TOLERANCES ON DECIMALS XX ± .03 XXX ± .010 ANGLES DRILLED HOLES PER ANO 1000	CONTRACT NO.
SURFACE ROUGHNESS	DRAFTSMAN JEE
HEAT TREAT	CHECKER
FINISH	ENGINEER JLL
INSPECT	PROD. APPD
REF. NO.	APPROVAL

SKYLOCK INDUSTRIES, INC. SO. EL MONTE, CALIFORNIA
LATCH ASSY-BULLET NOSE PIN W/ RAISED TRIGGER
SIZE CODE IDENT NO. C 51941
SCALE 1/1 WT CALC 20289
WT ACT WT CALC SHEET 1 OF 1

20289

2

3

D

C

B

A