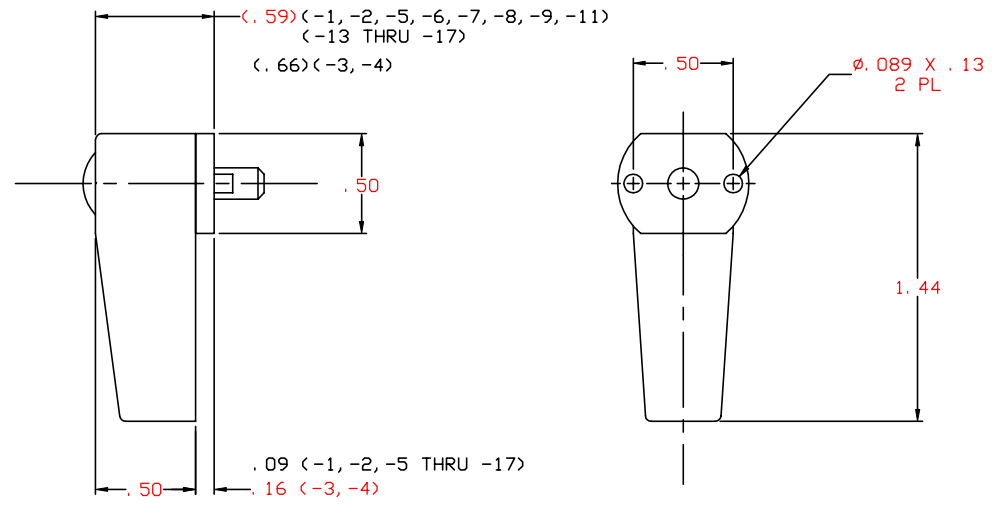
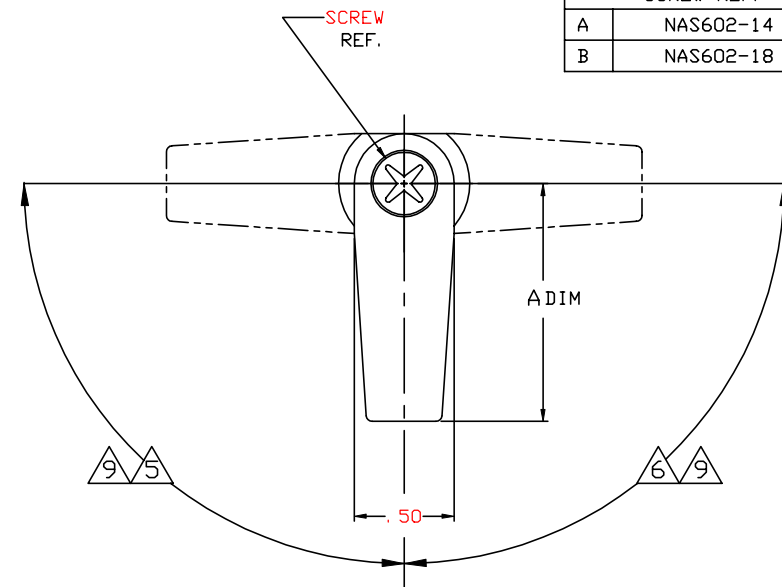


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	K	SEE ECN K		

SCREW REF.	
A	NAS602-14
B	NAS602-18



-1 THRU -9, -13 THRU -16 RETAINER

12. APPLICABLE TO FAA-PMA REPLACEMENT OR MODIFICATION PARTS ONLY. PER FAR 45.15, PARTS WILL BE IDENTIFIED WITH:  
 1. FAA-PMA.  
 2. SKYLOCK IND. INC.  
 3. PART NO.  
 4. AIRCRAFT INSTALLATION ELIGIBILITY.

- △1 DETENTS AT 180°, 180° ROTATION.
- △10 ROTATION: 360°.
- △9 DETENT EACH 90°, 180° ROTATION.
- 8 REMOVED.
- 7 REMOVED.
- △6 DETENT 90° AND STOP (RIGHT HAND).
- △5 DETENT 90° AND STOP (LEFT HAND).

△4 DECORATIVE FINISH REF.: BRIGHT POLISH & ANODIZE PER MIL-A-8625, TYPE II, CLASS 2 DYED CANDY APPLE RED.

△3 DECORATIVE FINISH REF.: SATIN BUFF LENGTHWISE TO PART SURFACE & CLEAR ANODIZE PER MIL-A-8625, TYPE II, CLASS 1.

2. FINISH REF.: ALUM PARTS; CLEAR ANODIZE PER MIL-A-8625, TYPE II, CLASS 1. CRES PARTS; PASSIVATED PER AMS-QQ-P-35, TYPE II. SCREW; CAD PLATE PER QQ-P-416, TYPE II, CLASS 2.

1. MAT'L REF.: TURN; 6061-T6/T651 PER ASTM B-221, OR EQUIV. CAM; 303 CRES, COND. A, PER AMS-5640N OR EQUIV. ALL OTHER PARTS; 300 SERIES CRES, COND. A, PER AMS-5640N OR EQUIV.

REMOVE ALL BURRS AND SHARP CORNERS.

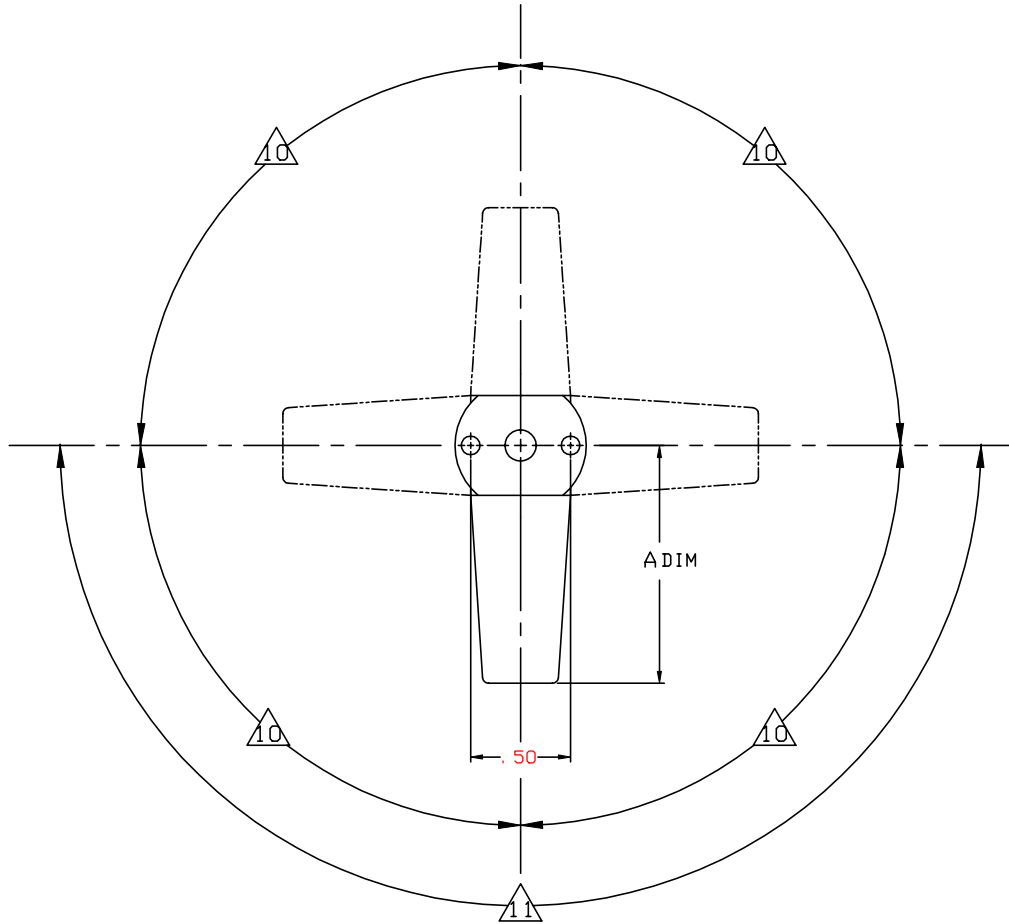
NOTES: UNLESS OTHERWISE SPECIFIED

A	1. 19			-17	RETAINER	△3 △11	120257-17
A	1. 19			-16	RETAINER	△3 △6	120257-16
A	1. 19			-15	RETAINER	△3 △5	120257-15
A	1. 625			-14	RETAINER	△3 △6	120257-14
A	1. 625			-13	RETAINER	△3 △5	120257-13
A	1. 625			-11	RETAINER	△3 △10	120257-11
A	1. 19			-9	RETAINER	△3 △9	120257-9
B	1. 19			-8	RETAINER	△3 △6	120257-8
B	1. 19			-7	RETAINER	△3 △5	120257-7
A	1. 19			-6	RETAINER	△4 △6	120257-6
A	1. 19			-5	RETAINER	△4 △5	120257-5
A	1. 19			-4	RETAINER	△3 △6	120257-4
A	1. 19			-3	RETAINER	△3 △5	120257-3
A	1. 19			-2	RETAINER	△3 △6	120257-2
A	1. 19			-1	RETAINER	△3 △5	120257-1


SCREW	ADIM	QTY	PART NO.	DESCRIPTION	MATERIAL	SIZE	APPLICATION	MAKE FROM
PARTS LIST								
UNLESS OTHERWISE SPECIFIED				DRAWN BY JEE		SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.		
DIMENSIONS ARE IN INCHES				CHECKED T. CSIK 9/10/99				
TOLERANCES ON				ENGINEER T. CSIK 9/10/99				
DECIMALS ANGLES DRILLED HOLES				MFG P. MATSUOKA 9/14/99				
.X ± .1 ± 0° 30' AND 10387				QC J. VIVIRITO 9/15/99				
.XX ± .03								
.XXX ± .010								
DO NOT SCALE THIS DRAWING								
MATERIAL - FINISH			USED ON			SIZE	CODE IDENT. NO.	DRAWING NO.
NEXT ASSY						C	51941	20257
MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND, INC QUALITY CONTROL MANUAL QC.001						SCALE	1:1	VT.
						SHEET 1		OF 2

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHEET 1 FOR NOTES		



-11, -17 RETAINER  
(SEE SHT. 1 FOR OTHER DIMS)

 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.			
20257 RETAINER			
SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
C	51941	20257	K
SCALE	1: 1	VT.	SHEET 2 OF 2