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REVISIONS

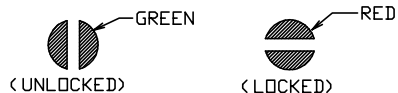
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	3-17-95	T. CSIK
	A	ADDED SECONDARY DASH NO.	5-31-95	T. CSIK
	B	ADDED -403/-404	5-2-97	T. CSIK
	C	SEE ECN C	5/5/99	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

- MAT'L REF.: HOUSING, KNOB, FACEPLATE - 6061 ALUM. ALLOY, INDICATOR SIGN - NATURAL DELRIN PER ASTM-D-4181 OR EQUIV., BOLTS - 303 CRES, PER AMS-5640N OR EQUIV. ESCUTCHEONS - CRES 302/304 CONDITION A, PER ASTM-A240 OR EQUIV.
- FINISH REF.: ALUM. ALLOY - CLEAR ANODIZE PER MIL-A-8625, TYPE II, CLASS 1., ST. STL. - PASSIVATE PER AMS-QQ-P-35, TYPE II, OR EQUIV.

△ 3 BOLTS ARE DETENTED IN THE ENGAGED AND DISENGAGED POSITIONS.

△ 4 INDICATOR SIGN SHOWS UNLOCKED/LOCKED SYMBOLY AS SHOWN BELOW:



△ 5 SEE TAB. BLOCK OF SECONDARY DASH NO. S FOR SPECIAL ARTWORK/LETTERING.

△ 4	-404	LATCH	< OPPOSITE >	120697-404
△ 4	-403	LATCH	< SHOWN >	120697-403
△ 5	-402	LATCH	< OPPOSITE >	120697-402
△ 5	-401	LATCH	< SHOWN >	120697-401
	PRIMARY PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	MAKE FROM

PARTS LIST

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

TOLERANCES ON

DECIMALS ANGLES DRILLED HOLES

.X ± .1 ± 0° 30' AND 10387

.XXX ± .010

DO NOT SCALE THIS DRAWING

MATERIAL - FINISH

NEXT ASSY

MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND. INC., QUALITY CONTROL MANUAL QC.001

DRAWN BY T. CSIK 3-17-95

CHECKED T. CSIK 5/5/99

ENGINEER T. CSIK 5/5/99

MFG P. MATSUOKA 5/6/99

QC J. VIVIRITO 3-17-95



SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U. S. A.

LATCH-BIFOLD DOOR

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
C	51941	20697	C
SCALE	NONE	VT.	SHEET 1 OF 2

-1

BLACK

HELVETICA BOLD, .25"

DIPAKAI KOSONG (INDONESIAN)
OCCUPIED VACANT (ENGLISH)

NONE

BLACK

HELVETICA BOLD, .25"

OCCUPIED/VACANT (ENGLISH)

SECONDARY DASH NO.

COLOR

FONT STYLE AND SIZE

INDICATOR SIGN TO READ

4

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHT. 1 FOR NOTES		

D

D

C

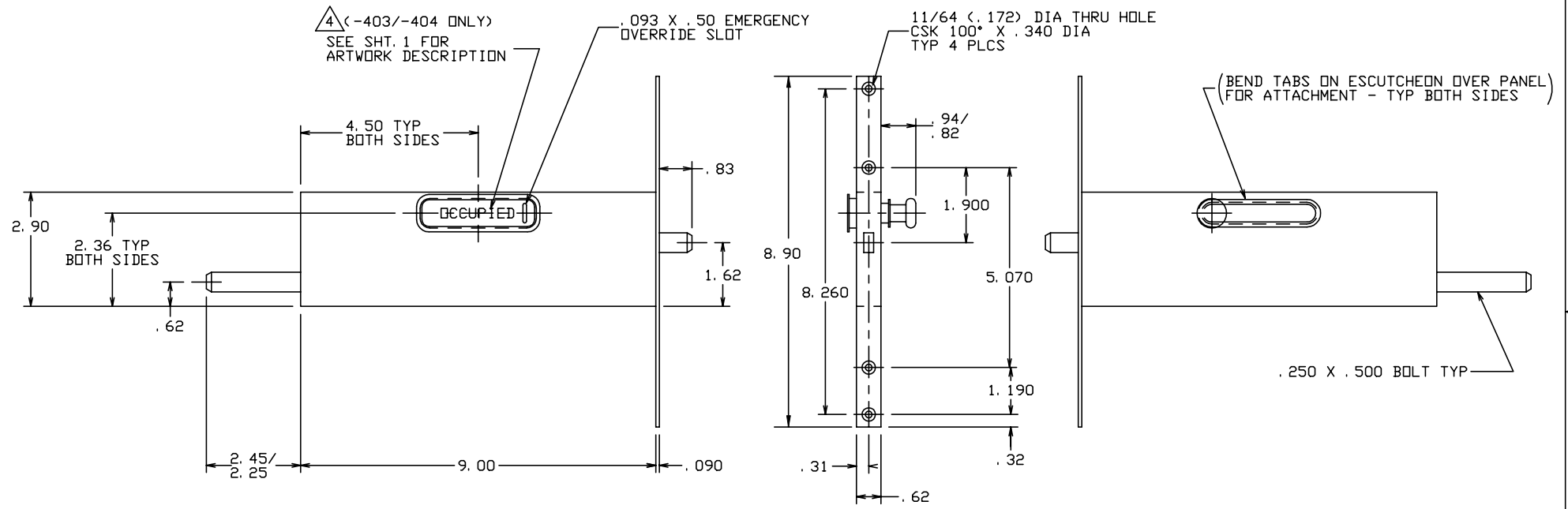
C

B


B

A

A



-401, -403 LATCH (SHOWN)
 -402, -404 LATCH (OPP.)

 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.			
LATCH-BIFOLD DOOR			
SIZE C	CODE IDENT. NO. 51941	DRAWING NO. 20697	REV. C
SCALE 1:2	VT.	SHEET 2	OF 2

4

3

2

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