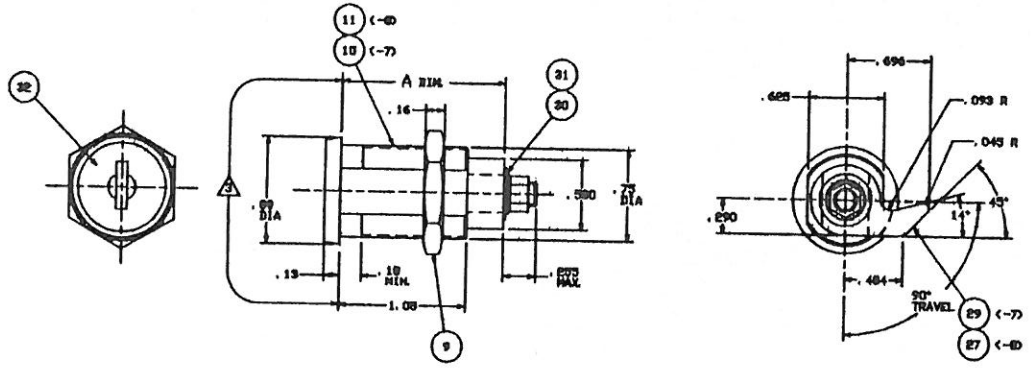
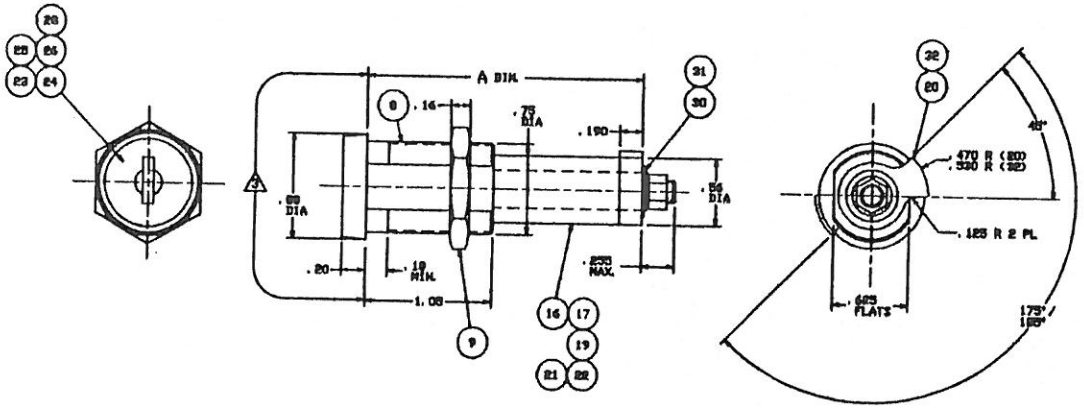
NOTES: UNLESS OTHERWISE SPECIFIED.

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. MAT'L: ALL PARTS TO BE EITHER BRASS OR CRES., PASSIVATE CRES PER QQ-P-35.
3. INDICATED SURFACES TO BE BRUSHED OR POLISHED CRES., OR CHROME PLATED.
4. CAM IS REMOVABLE.
5. CYLINDER HAS 5 TUMBLERS/WAFERS MIN.
6. KEY IS REMOVABLE AT EITHER END OF TRAVEL.
7. LOCK IS ABLE TO WITHSTAND A TORQUE OF 60 IN/LB BETWEEN THE CAM AND THE HOUSING.
8. EITHER KEY IN SET WILL OPERATE ALL LOCKS IN THAT SET AND IS IDENTIFIED WITH MFGR. NAME, BLANK NUMBER (IF APPLICABLE), AND SHAPE CODE.
9. LOCK SET IS STOCKED AND IDENTIFIED AS A MATCHED SET.
10. EACH LOCK ASSY IS MARKED WITH DASH NO. PER SPS 4000.

LTR	NO.	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	3-9-79	J.E.E.
	A	SEE E.C.N. 10397	6-27-79	J.E.E.
	B	SEE E.C.N. 10446	9-26-79	J.E.E.
	C	SEE E.C.N. 10468	1-3-80	J.E.E.
	D	SEE E.C.N. 10566	2-9-83	MF
	E	ADDED -403, AND ALL APPLICABLE REQ'TS	12-11-91	S. CSIK
	F	REVISED -7 CAM ORIENTATION	4-16-93	S. CSIK
	G	[redacted] ALL APPLICABLE REQ'TS	4-19-93	T. CSIK
	H	[redacted]	5-16-94	T. CSIK
	J	ADDED -404, -9 LOCK ASSY	9-7-94	T. CSIK
	K	ADDED -407, UPDATED P/L	5-21-98	T. CSIK
	L	SEE ECN L	10-12-98	T. CSIK
	M	ADDED BLACK FINISH OPTION & LIGHT RESISTANT FEATURE TO ALL ASSY'S PER CUST. REQUEST OF 4449	4-6-00	T. CSIK



-7 LOCK ASSY (SHOWN)
-8 LOCK ASSY (OPP.)



-1, -3, -21, -25 LOCK ASSY (SHOWN)
-2, -4, -6, -22, -26 LOCK ASSY (OPPOSITE)

-407	-409	-404	-403	-401	A DIM.	PART NO.	NAME	DESCRIPTION	ITEM NO.
1	1	1	1	1		MAS1149C0332R	WASHER	(SHIP LOOSE)	
1	1	1	1	1		MAS1149C0332R	WASHER	(SHIP LOOSE)	
	2					1076-2	CAM	(-05/-06 LOCK ASSY ONLY)	32
5	5	5	5	5		MAS1291C3N	NUT		31
5	5	5	5	5		5710-44-10	WASHER	P/N OF SEASTRON MFG.	30
1		1				2912-2	CAM	(-8 LOCK ASSY ONLY)	27
1			1			2912-1	CAM	(-7 LOCK ASSY ONLY)	29
2		1	1			1079-413	CYLINDER ASSY	(-7, -8 LOCK ASSY)	28
	2					1079-411	CYLINDER ASSY	(-21, -22 LOCK ASSY)	26
	2					1079-407	CYLINDER ASSY	(-25, -26 LOCK ASSY)	25
		1	1	2		1079-405	CYLINDER ASSY	(-1, -2 LOCK ASSY)	24
1	1	1	1	1		1079-403	CYLINDER ASSY	(-5 LOCK ASSY)	23
2		2	2	2		1079-401	CYLINDER ASSY	(-3, -4 LOCK ASSY)	22
	2					1075-5	SPACER	(-25, -26 LOCK ASSY)	21
		2	2	2		1078-1	SPACER	(-3, -4 LOCK ASSY)	21
3	3	4	4	5		1076-1	CAM		20
	2					1075-7	SPACER	(-21, -22 LOCK ASSY)	19
		1	1	2		1075-3	SPACER	(-1, -2 LOCK ASSY)	17
1	1	1	1	1		1075-1	SPACER	(-5 LOCK ASSY)	16
	1				1.46	-06	LOCK ASSY	(OPPOSITE) (RT. CREW DOOR)	
	1				1.46	-05	LOCK ASSY	(SHOWN) (LT. CREW DOOR)	
	1				2.39	-22	LOCK ASSY	(OPPOSITE) (RT. PASS. DOOR)	
	1				2.39	-21	LOCK ASSY	(SHOWN) (LT. PASS. DOOR)	
1		1				1132-202	SHELL ASSY	(90° SHELL FOR -8 LOCK ASSY ONLY)	11
1			1			1132-201	SHELL ASSY	(90° SHELL FOR -7 LOCK ASSY ONLY)	10
5	5	5	5	5		1132-1	NUT		9
3	3	4	4	5		1132-203	SHELL ASSY	(180° SHELL)	8
2	2	2	2	2		-9	KEY		
1		1			1.36	-8	LOCK ASSY	(OPPOSITE) (LT. SLIDE DOOR)	
1			1		1.36	-7	LOCK ASSY	(SHOWN) (RT. SLIDE DOOR)	
1	1	1	1	1	1.78	-6	LOCK ASSY	(OPPOSITE) (RT. BAG. DOOR)	
1		1	1	1	1.36	-4	LOCK ASSY	(OPPOSITE) (RT. CREW DOOR)	
1		1	1	1	1.36	-3	LOCK ASSY	(SHOWN) (LT. CREW DOOR)	
		1		1	2.29	-2	LOCK ASSY	(OPPOSITE) (RT. PASS. DOOR)	
			1	1	2.29	-1	LOCK ASSY	(SHOWN) (LT. PASS. DOOR)	

3RD SPECIAL MISSION DOUBLE SLIDE DOOR	MODEL 490	3RD SPECIAL MISSION L.H. SLIDE DOOR	3RD SPECIAL MISSION R.H. SLIDE DOOR

DRAWN BY J.E.E.
CHECKED L.JS
ENGINEER T. CSIK
APPROVED P.M.
MFG J.V.

SEASTRON MFG. CORPORATION

LOCK SET - DOOR

SIZE	CAGE CODE NO.	DRAWING NO.	REV
D	51941	20318	M

NONE SHEET 1 OF 1