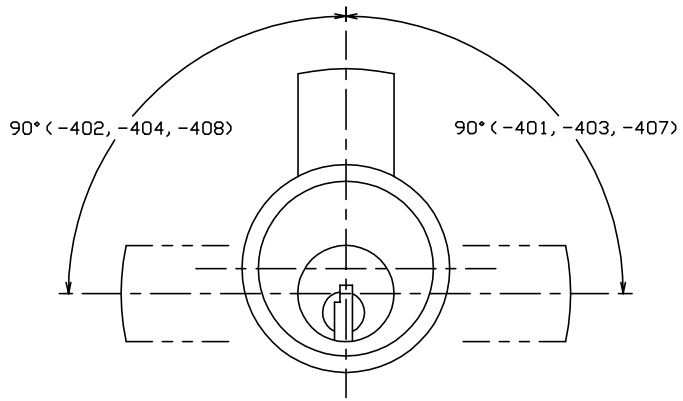
THE INFORMATION AND DESIGN HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF SKYLOCK INDUSTRIES INCORPORATED. SKYLOCK INDUSTRIES INCORPORATED RESERVES ALL PATENT, PROPRIETARY, DESIGN MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS THERETO, AND TO ANY ARTICLE DISCLOSED THEREIN EXCEPT TO THE EXTENT RIGHTS ARE EXPRESSLY GRANTED TO OTHERS. THE FOREGOING DOES NOT APPLY TO VENDOR PROPRIETARY PARTS.

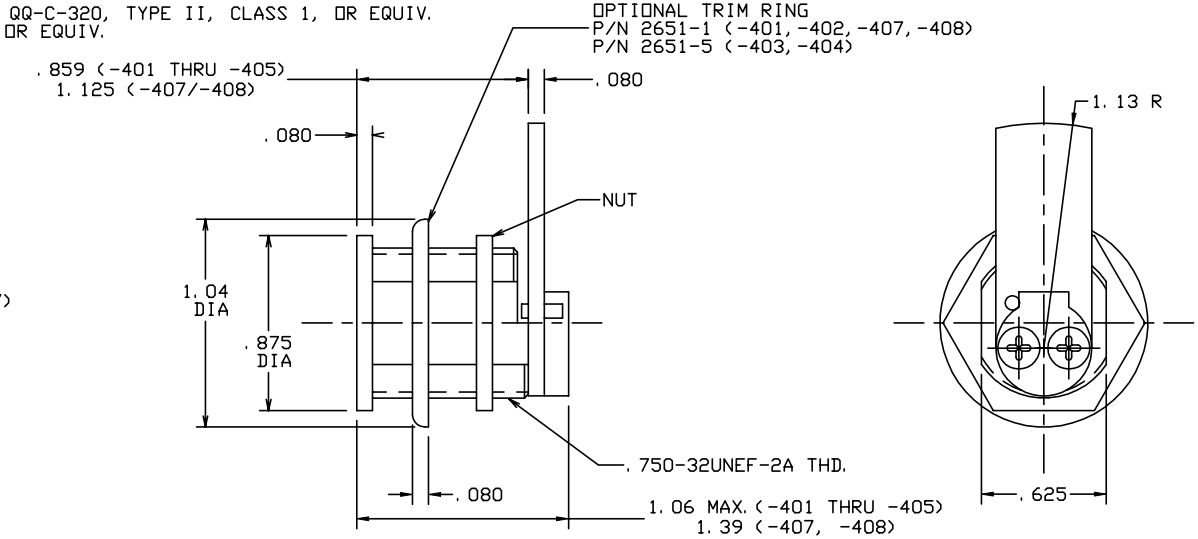
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	9-4-86	DCB
	A	SEE DCN 11189.	1-8-91	S. C.
	B	ADDED TRIM RING & NUT	2-6-92	T. CSIK
	C	ADDED -403/-404.	12-23-93	T. CSIK
	D	REDRAWN AND ADDED -405.	5-3-93	T. CSIK
	E	ADDED -407/-408	9-21-98	T. CSIK
	F	SEE ECN F	2/8/99	T. CSIK

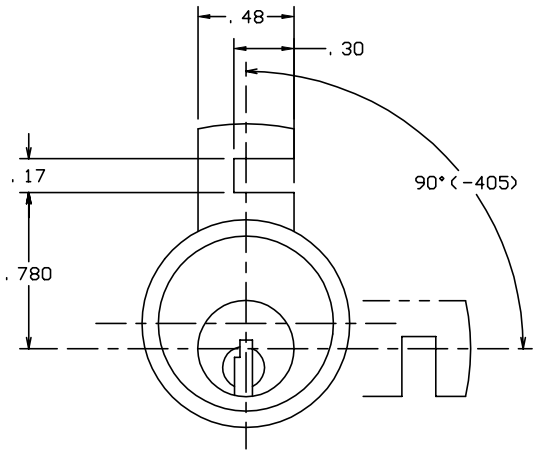
NOTES: UNLESS OTHERWISE SPECIFIED.
REMOVE ALL BURRS AND SHARP CORNERS.

1. REF. MAT'L: CYLINDER, PLUG, PIN & TRIM RING; ALLOY 360, FREE MACHINING BRASS PER ASTM B16 OR EQUIV. CAM; 303 CRES, COND. A, PER AMS-5640N OR EQUIV.
2. ROTATION 90°, KEY REMOVABLE IN LOCKED OR UNLOCKED POSITION.
3. REF. FINISH: CYLINDER FACE, TRIM RING; BRIGHT POLISH, AND BRIGHT CHROME PLATE PER QQ-C-320, TYPE I, CLASS 1, OR EQUIV. CRES PARTS; PASSIVATE PER AMS-QQ-P-35, TYPE II, OR EQUIV.
4. KEYING COMPLIES WITH T4619 KEY. 1 KEY FURNISHED PER ASSY.
5. REF. FINISH: CYLINDER FACE, TRIM RING; SATIN CHROME PLATE PER QQ-C-320, TYPE II, CLASS 1, OR EQUIV. CRES PARTS; PASSIVATE PER AMS-QQ-P-35 TYPE II, OR EQUIV.
6. PER FAR 45.15. PARTS WILL IDENTIFIED WITH:
   1. FAA-PMA.
   2. SKYLOCK IND. INC.
   3. PART NO.
   4. AIRCRAFT ELIGIBILITY.



-401 THRU -404, -407/-408 SHOWN





-405 SHOWN
(S/A -401 EXCEPT AS SHOWN)

QTY REQD	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION	ITEM NO.
	-408	LOCK	3 MAKE FROM 120408-408	
	-407	LOCK	3 MAKE FROM 120408-407	
	-405	LOCK	5 MAKE FROM 120408-405	
	-404	LOCK	5 MAKE FROM 120408-404	
	-403	LOCK	5 MAKE FROM 120408-403	
	-402	LOCK	3 MAKE FROM 120408-402	
	-401	LOCK	3 MAKE FROM 120408-401	

PARTS LIST

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
DECIMALS .X ± .1, .XX ± .03, .XXX ± .010 ANGLES ± 0° 30' DRILLED HOLES AND 10387

DRAWN BY	D. C. B.	9-4-86
CHECKED	D. VO	1/26/99
ENGINEER	T. CSIK	2/8/99
MFG	P. MATSUOKA	2/10/99
Q. C.	J. VIVIRITO	2/24/99
USED ON		

DO NOT SCALE THIS DRAWING

MATERIAL - FINISH

MANUFACTURED IN ACCORDANCE WITH SKYLOCK IND. INC. QUALITY CONTROL MANUAL QC.001

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U. S. A.

LOCK

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
C	51941	20408	F

SCALE 2:1 WT. SHEET 1 OF 1