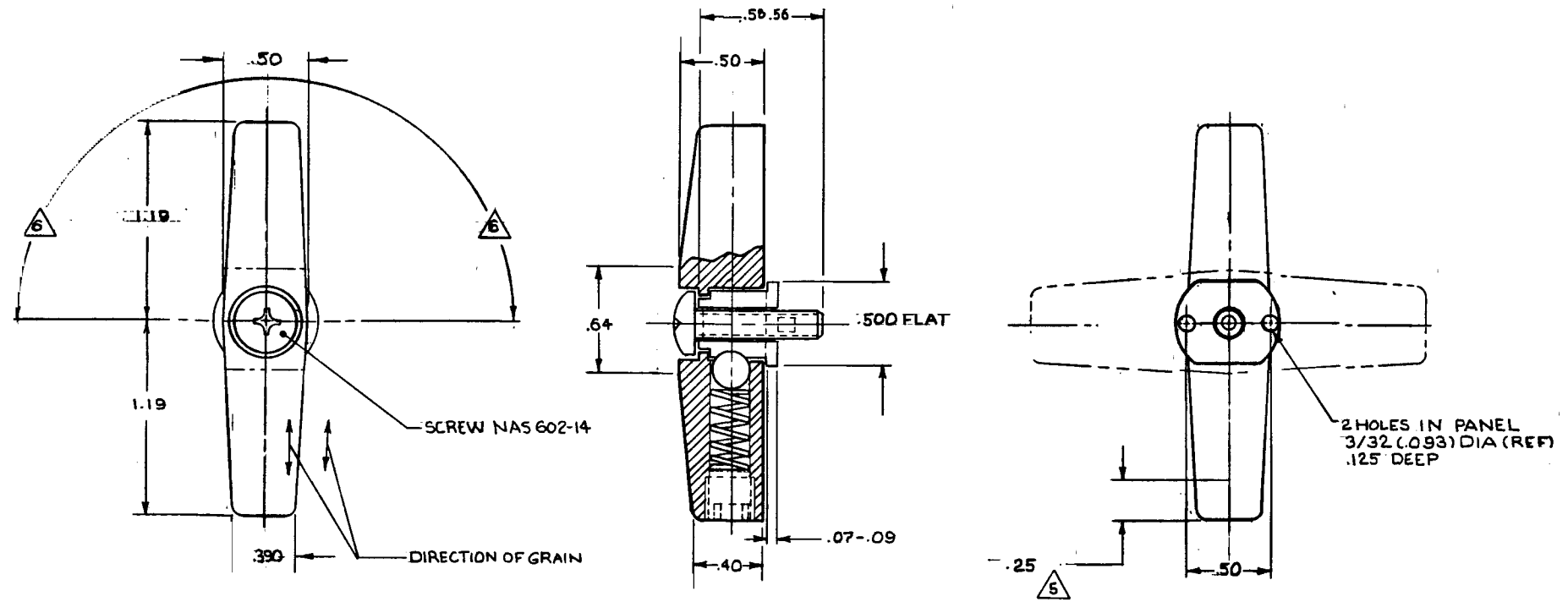


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zone	tr	description	date	approved
	NC	PRODUCTION RELEASE	3/6/87	TSE
	A	ADDED -3	8-26-97	T.C.



- 8 FINISH: BRIGHT POLISH & CANDY APPLE RED ANODIZE,
- 7 QUALIFICATION TESTED BEYOND 150,000 CYCLES
- 6 DETENT: 90° LEFT OR 90° RIGHT
- 5 POINT OF STATIC LOAD APPLICATION  
STATIC LOAD; 800 LB MAX
- 4 DECORATIVE FINISH: SATIN BUFF CLEAR ANODIZE
- 3 FINISH: ALUM PARTS; CLEAR ANODIZE  
CRES PARTS; PASSIVATE  
SCREW; CAD PLATE
- 2 MAT'L: TURN; ALUM ALLOY  
CAM; 303 CRES  
ALL OTHER PARTS; 300 SERIES CRES

1. REMOVE ALL BURRS AND SHARP CORNERS.  
NOTES: UNLESS OTHERWISE SPECIFIED.

used on	next assy	final assy
application	qty record	
unless otherwise specified		
interpret drawing in accordance with MIL-D-1000		
remove all burrs break sharp edges .010 max		
all corner and fillet radii to be .020 max		

qty reqd	part no	description	material	size	specification	item no
	-3	1/4 TURN RETAINER	2	8		
	-1	1/4 TURN RETAINER	2	3	4	

parts list

unless otherwise specified	drawn by	3/6/87	Skylock Industries Incorporated Monrovia California
dimensions are in inches	checked		
tolerances on decimals angles drilled holes .1 ± .1 ± 0° 30' AND 10387 .03 ± .03 .003 ± .010	engineer		
	project		
	approval		
	approval		

1/4 TURN RETAINER

material - finish	size	code ident no	drawing no	rev
	C	51941	20420	A
	scale	2 TO 1	sheet	1 OF 1

drawing no