

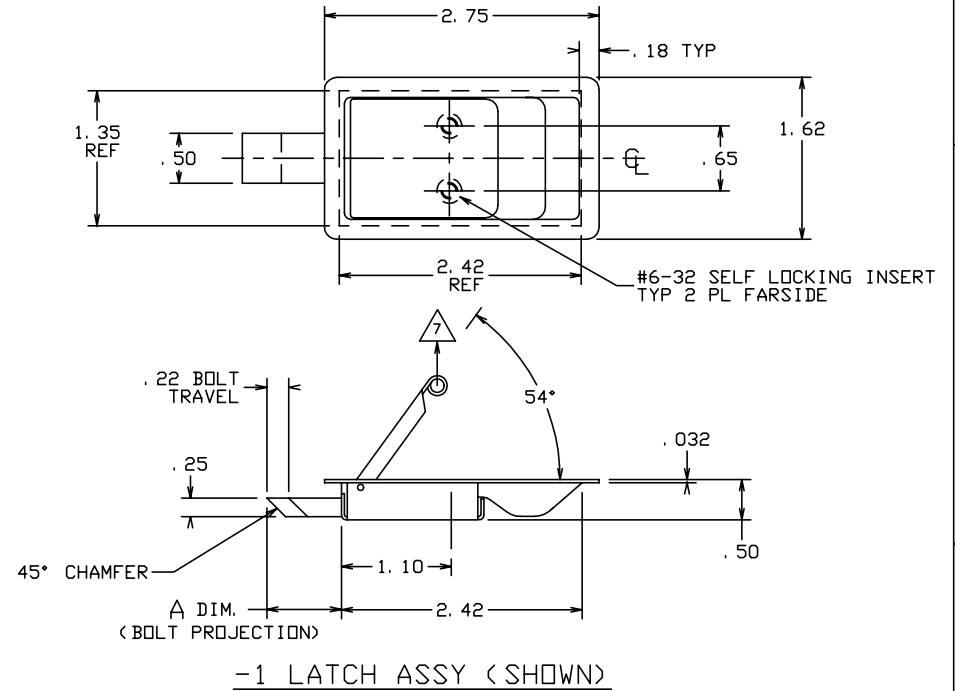
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	E	REVISED AND REDRAWN, REVISED G/N 4.	3-12-93	T. CSIK

NOTES: UNLESS OTHERWISE SPECIFIED.

1. MAT'L: ALL COMP'S: 300 SERIES CRES.
2. FINISH: PASSIVATE.
3. DECORATIVE FINISH: SATIN BUFF TOP OF CASE AND HANDLE.
4. NOMINAL LOAD POINT IS .250" FROM TIP OF BOLT, STATIC LOAD IS 800 LBS. MAX. AT NOMINAL LOAD POINT. LATCHES WITH BOLT PROJECTION LONGER THAN .37" REQUIRE REINFORCEMENT IN PANEL/DOOR EDGE TO SUPPORT BOLT LENGTH.

- 5 SPRING TO RETURN FLAP TO CLOSED POSITION REGARDLESS OF BOLT POSITION.
- 6 SPRING TO RETURN FLAP OPEN WHEN BOLT IS NOT PROPERLY ENGAGED.
- 7 LOAD CAPACITY: 250 LBS. MAX.



-19	-21	-23	1.30
-13	-15	-17	.81
-7	-9	-11	.59
-1	-3	-5	.37
NO FLAP SPRING	CLOSED 5	OPEN 6	*A' BOLT PROJ.
SECONDARY DASH NO'S			

THIRD DASH NO. -IF APPLICABLE ADD -C FOR BRIGHT BUFF AND CHROME PLATE

20124-1-17-C
 ————— FINISH: BRIGHT BUFF AND CHROME PLATE
 ————— FLAP SPRING OPEN, BOLT PROJ. .81
 ————— WITHOUT HASP
 ————— BASIC PART NO.

EXAMPLE PART NO.

-10	LATCH ASSY	<ONE HASP, PADLOCK, HINGED>
-9	LATCH ASSY	<ONE HASP, PADLOCK, HINGED>
-8	LATCH ASSY	<ONE HASP, PADLOCK, HINGED>
-7	LATCH ASSY	<ONE HASP, PADLOCK, HINGED>
-5	LATCH ASSY	<TWO HASPS, SLOTTED, FIXED>
-3	LATCH ASSY	<ONE HASP, SLOTTED, FIXED>
-1	LATCH ASSY	<NO HASP>
PRIMARY DASH NO.	DESCRIPTION	

PARTS LIST		DRAWN BY M. FOSTER 5-27-73		SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.	
UNLESS OTHERWISE SPECIFIED		CHECKED		LATCH ASSEMBLY	
DIMENSIONS ARE IN INCHES		ENGINEER			
TOLERANCES ON		PROJECT			
DECIMALS ANGLES DRILLED HOLES		APPROVAL M. FOSTER 5-27-73			
.X ± .1 ± 0° 30' AND 10387		APPROVAL		SIZE	CODE IDENT. NO.
.XX ± .03				C	51941
.XXX ± .010				DRAWING NO.	20124
DO NOT SCALE THIS DRAWING		USED ON		REV.	E
MATERIAL - FINISH				SCALE	1: 1
NEXT ASSY				VT.	
FINAL ASSY				SHEET	1 OF 2

4

3

2

1

REVISIONS				DATE	APPROVED
ZONE	LTR	DESCRIPTION			
		SEE SHT. 1 FOR NOTES			

D

D

C

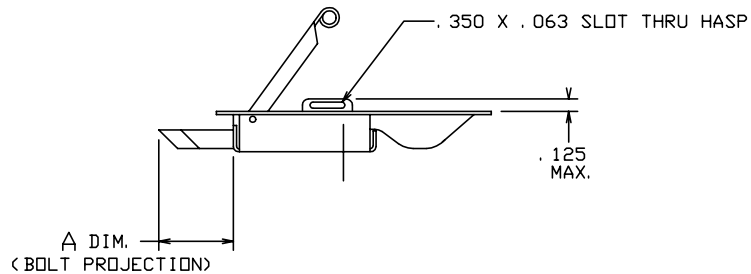
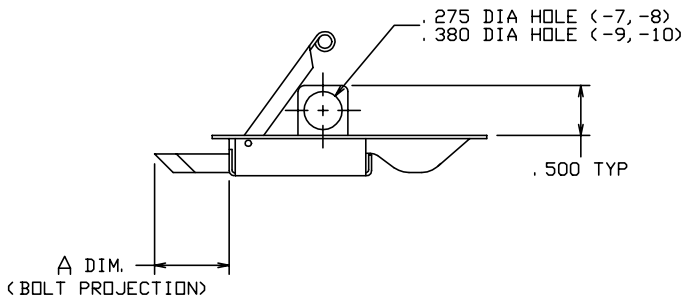
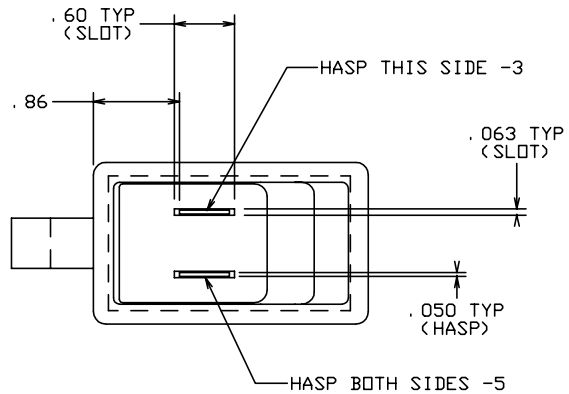
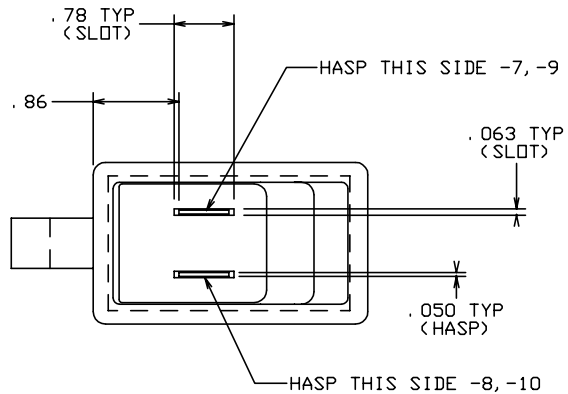
C

B

B

A

A



-7, -8, -9, -10 LATCH ASSY (SHOWN)
 (SAME AS -1 EXCEPT AS SHOWN)

-3, -5 LATCH ASSY (SHOWN)
 (SAME AS -1 EXCEPT AS SHOWN)

 SKYLOCK INDUSTRIES INCORPORATED
 MONROVIA CALIFORNIA U. S. A.

LATCH ASSEMBLY

SIZE	CODE IDENT. NO.	DRAWING NO.	REV.
C	51941	20124	E
SCALE	1: 1	VT.	SHEET 2 OF 2

4

3

2

1