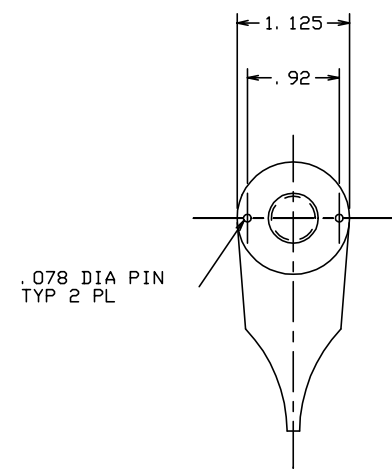
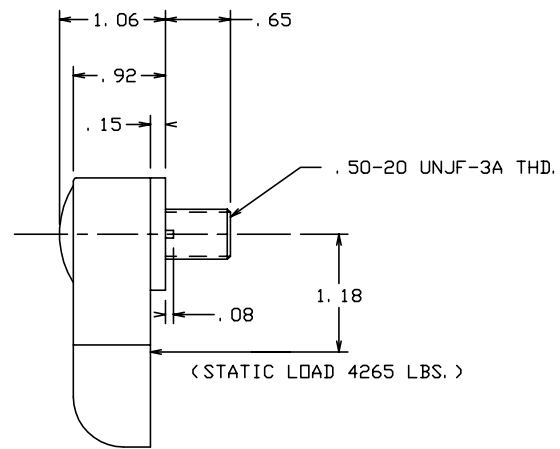
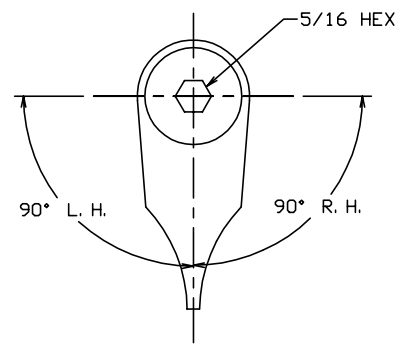


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	5-3-93	T. CSIK

- NOTES: UNLESS OTHERWISE SPECIFIED.
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. MAT'L: RETAINER; ALUM. ALLOY, ALL OTHER PARTS; 300 SERIES CRES.
 3. FINISH: ALUM.; ANODIZE, CRES PARTS; PASSIVATE.
 4. DECORATIVE FINISH: RETAINER; BRIGHT BUFF AND CANDY APPLE RED ANODIZE.
 5. SHAFT NEEDS NO TORQUE ADJUSTMENT. TIGHTEN SHAFT AS MUCH AS POSSIBLE WHEN INSTALLING RETAINER.



2.13	-402	RETAINER ASSY	(90° RIGHT HAND)
2.13	-401	RETAINER ASSY	(90° LEFT HAND)
A DIM	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION
PARTS LIST			
UNLESS OTHERWISE SPECIFIED		DRAWN BY T. CSIK	5-3-93
DIMENSIONS ARE IN INCHES		CHECKED	
TOLERANCES ON		ENGINEER	
DECIMALS ANGLES DRILLED HOLES		PROJECT	
.X ± .1 ± 0° 30' AND 10387		APPROVAL	
.XX ± .03			
.XXX ± .010			
DO NOT SCALE THIS DRAWING		APPROVAL	
MATERIAL - FINISH		USED ON	SIZE CODE IDENT. NO. DRAWING NO. REV.
NEXT ASSY			C 51941 20829 NC
FINAL ASSY			SCALE 1:1 WT. SHEET 1 OF 1

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U. S. A.

1/4 TURN RETAINER