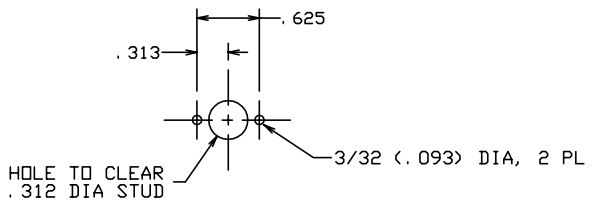
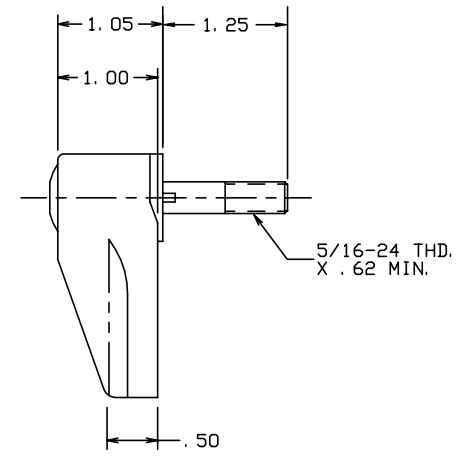
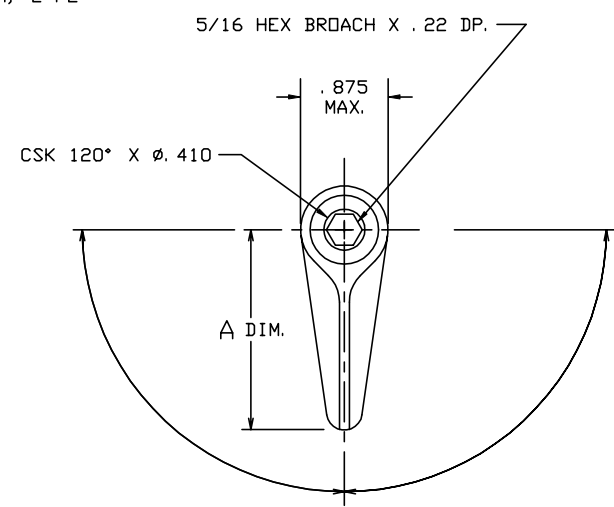


THE INFORMATION AND DESIGN HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF SKYLOCK INDUSTRIES INCORPORATED. SKYLOCK INDUSTRIES INCORPORATED RESERVES ALL PATENT, PROPRIETARY, DESIGN MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS THERE TO, AND TO ANY ARTICLE DISCLOSED THEREIN EXCEPT TO THE EXTENT RIGHTS ARE EXPRESSLY GRANTED TO OTHERS. THE FOREGOING DOES NOT APPLY TO VENDOR PROPRIETARY PARTS.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	7-17-92	T. CSIK
	A	ADDED -403 & -404	9-16-92	T. CSIK
	B	ADDED -405 & -406	12-1-92	T. CSIK
	C	ADDED -409 & -410	2-16-98	T. CSIK
	D	SEE ECN D	9/14/99	E. WELSH



SUGGESTED PANEL CUTOUT




-401 THRU -410 RETAINER

7. APPLICABLE TO FAA-PMA REPLACEMENT OR MODIFICATION PARTS ONLY. PER FAR 45.15, PARTS WILL BE IDENTIFIED WITH:
 1. FAA-PMA.
 2. SKYLOCK IND. INC.
 3. PART NO.
 4. AIRCRAFT INSTALLATION ELIGIBILITY.
6. SHAFT NEEDS NO TORQUE ADJUSTMENT. TIGHTEN SHAFT AS MUCH AS POSSIBLE WHEN INSTALLING RETAINER.
5. THE FOLLOWING STATIC LOAD IS FOR REFERENCE USE ONLY. IT IS PROVIDED FOR CUSTOMER ENGINEERING TO DETERMINE THE GENERAL SUITABILITY OF THE PRODUCT FOR ITS INTENDED USE. ALTHOUGH SKYLOCK IS PROVIDING THE REFERENCE STATIC LOAD, THE CUSTOMER IS ULTIMATELY RESPONSIBLE FOR CERTIFICATION OF THE PRODUCT FOR ITS SPECIFIC APPLICATION. REFERENCE STATIC LOAD: 2500 LBS. MAX.
4. DECORATIVE FINISH REF: TURN.; BRIGHT POLISH AND ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, DYED CANDLE APPLE RED.
3. FINISH REF: ALUM.; ANODIZE, PER MIL-A-8625. CRES; PASSIVATE PER AMS-QQ-P-35.
2. MAT'L REF: TURN; 7075-T6-T651 PER ASTM B-221, OR EQUIV. CAM; 303 CRES, COND. A, PER AMS-5640N OR EQUIV. STUD; 17-4PH CRES, COND. A, PER AMS-5643 OR EQUIV.
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

NOTES: UNLESS OTHERWISE SPECIFIED.

3.00	-410	RETAINER	<90° RIGHT HAND	
3.00	-409	RETAINER	<90° LEFT HAND	
4.60	-408	RETAINER	<90° RIGHT HAND	
4.60	-407	RETAINER	<90° LEFT HAND	
2.13	-406	RETAINER	<90° RIGHT HAND	
2.13	-405	RETAINER	<90° LEFT HAND	
5.00	-404	RETAINER	<90° RIGHT HAND	
5.00	-403	RETAINER	<90° LEFT HAND	
2.00	-402	RETAINER	<90° RIGHT HAND	
2.00	-401	RETAINER	<90° LEFT HAND	

A DIM	PART NO.	DESCRIPTION	MATERIAL	SIZE	SPECIFICATION	ITEM NO.
PARTS LIST						
UNLESS OTHERWISE SPECIFIED		DRAWN BY	T. CSIK	7-16-92	 SKYLOCK INDUSTRIES INCORPORATED MONROVIA CALIFORNIA U. S. A.	
DIMENSIONS ARE IN INCHES		CHECKED	ED WELSH	9/14/99		
TOLERANCES ON		ENGINEER	ED WELSH	9/14/99		
DECIMALS ANGLES DRILLED HOLES		MFG	P. MATSUOKA	9/16/99		
.XX ± .01 ± 0° 30' AND 10387		QC	J. VIVIRITO	9/16/99	20778 RETAINER	
.XXX ± .010		DO NOT SCALE THIS DRAWING				
MATERIAL - FINISH		USED ON	SIZE	CODE IDENT. NO.		
NEXT ASSY			C	51941	20778	D
MANUFACTURE IN ACCORDANCE WITH SKYLOCK IND. INC., QUALITY CONTROL MANUAL 0C.001			SCALE	1: 1	VT.	SHEET 1 OF 1