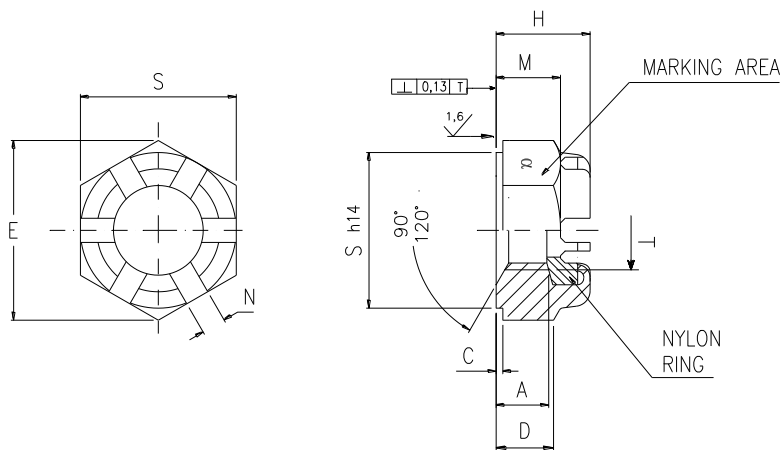




PAOLO ASTORI s.r.l.
via Mirabella 9-MAGGIATE SUP.
I 28013-GATTICO (NO)



DFN30



dimensions in mm

size code	thread T	S h12	E min.	H h14	A min	C ±0,1	D	M h14	N H14	Mass approx. -gr-
5	MJ5x0.8 - 4H5H	8	8.8	6.7	2.2	0.4	3.3	3.2	1.5	1.40
6	MJ6x1 - 4H5H	10	11.1	7.5	2.6	0.4	3.8	3.8	2	2.60
8	MJ8x1 - 4H5H	13	14.5	9	4.1	0.4	4.8	5.2	2	5.20
10	MJ10x1.25 - 4H5H	17	18.9	10.5	5.2	0.4	5.6	6.5	2.5	10.4
12	MJ12x1.25 - 4H5H	19	21.0	12	5.6	0.4	6.8	8	2.5	15.0
14	MJ14x1,5 - 5H	22	24.4	14	7	0.4	8.4	9.5	3,5	23.0
16	MJ16x1,5 - 5H	24	26.6	16	8	0.4	10	10.8	3,5	26.5
18	MJ18x1,5 - 5H	27	29.9	18	9.5	0.4	11	12.5	5	35.0
20	MJ20x1,5 - 5H	30	33.3	20	11	0.4	12	13.5	5	51.0
22	MJ22x1,5 - 5H	32	35.5	22	12.5	0.4	13	15	5	61.5

Nut code	material		finish	hardness HRC	strenght class	temperature class
DFN30C	nut	25CrMo4 or 35CrMo4	cadmium plating QQ-P-416 Type 2 10 micron min.	27 - 31	900MPa	120°C
	nylon insert	polyamide 6.6 MIL-M-20693				

THREAD: ISO 5855 metric basic profile
 PRODUCT SPECIFICATIONS: L22500-AICMA 2053 to the exception of :
 1) self-locking torques (valid for 1 assembly and disassembly at room temperature)
 2) vibrations strength for the Ø8 and beyond (120' min).
 MARKING: Manufacturer symbol α and letters MJ
 ASTORI CALL UP: Nut code + size code
 Example: DFN30C-8

Reference	NUT, HEXAGON, CARBON STEEL , CASTELLATED, NYLON INSERT SELF-LOCKING-	DFN30
-----------	---	--------------