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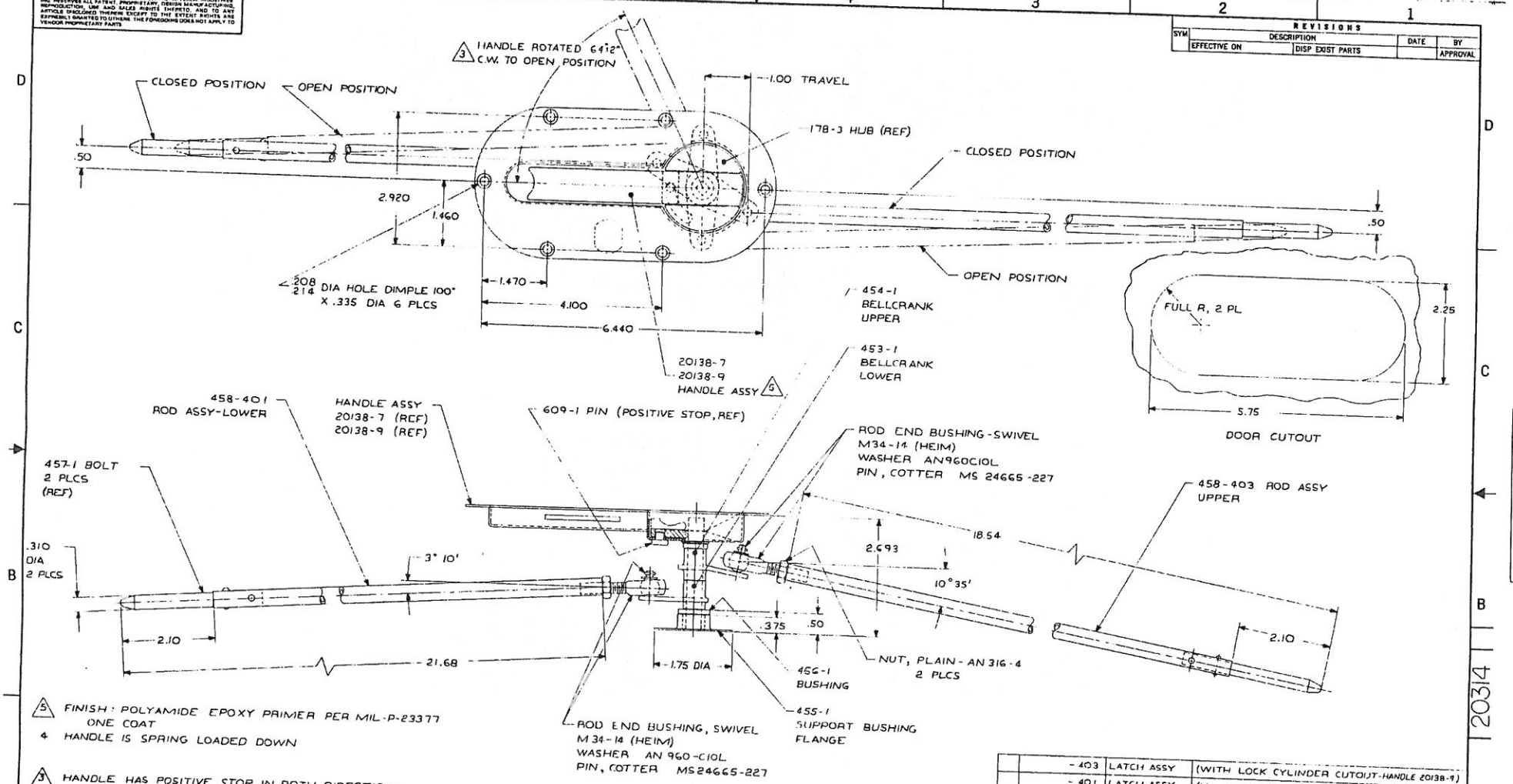
REVISIONS			
SYM	DESCRIPTION	DATE	BY
	EFFECTIVE ON DISP EXIST PARTS		APPROVAL



5 FINISH: POLYAMIDE EPOXY PRIMER PER MIL-P-23377 ONE COAT

4 HANDLE IS SPRING LOADED DOWN

3 HANDLE HAS POSITIVE STOP IN BOTH DIRECTIONS

2 FINISH: ALUM PARTS - ANODIZE CLEAR PER MIL-A-8625, TYPE I CRES PARTS - CLEAN & PASSIVATE PER MIL-S-5002

1 MAT'L: SUPPORT & TUBES - 2024-T4 ALUM BOLTS & BELLCRANKS-17-4 PH CRES; BUSHING - NYLON 6/6 HANDLE ASSY (20168-7) ALUM ALLOY & CRES; ALL OTHER PARTS - CRES

1. REMOVE ALL BURRS AND SHARP CORNERS

NOTES: UNLESS OTHERWISE SPECIFIED

REQD	PART NUMBER	DESCRIPTION	MATERIAL OR NOTE
	-403	LATCH ASSY	(WITH LOCK CYLINDER CUTOUT - HANDLE 20138-9)
	-401	LATCH ASSY	(NO LOCK CYLINDER CUT OUT - HANDLE 20138-7)

LIST OF MATERIAL

NEXT ASSY	USED ON	UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES. TOLERANCES ON DECIMALS .XX ± .03 .XXX ± .010 ANGLES ± DRILLED HOLES PER ANSI B282	CONTRACT NO.
APPLICATION		SURFACE ROUGHNESS ✓	DRAFTSMAN JEE 11/7/71
		HEAT TREAT	CHECKER
		FINISH	ENGINEER 11/11/71
		INSPECT	PROD. APPD
		REF. NO.	APPROVAL

SKYLOCK INDUSTRIES, INC.
SO. EL MONTE, CALIFORNIA

LATCH ASSEMBLY

SIZE	CODE IDENT NO.	
D	51941	20314

SCALE 1/1 | WT CALC | WT ACT | SHEET 1 OF 1

20314 1/1