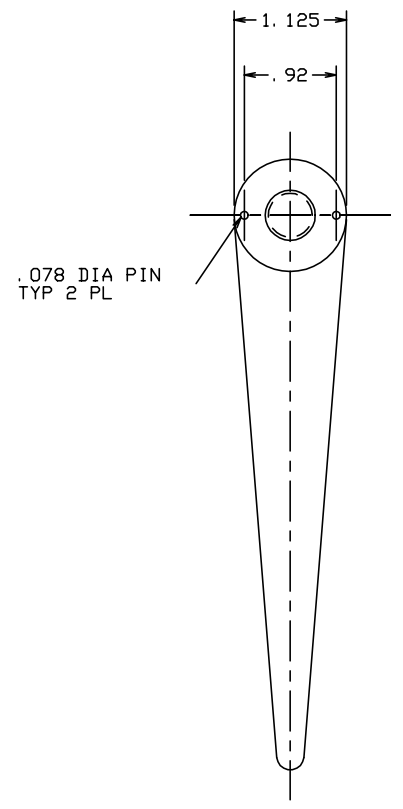
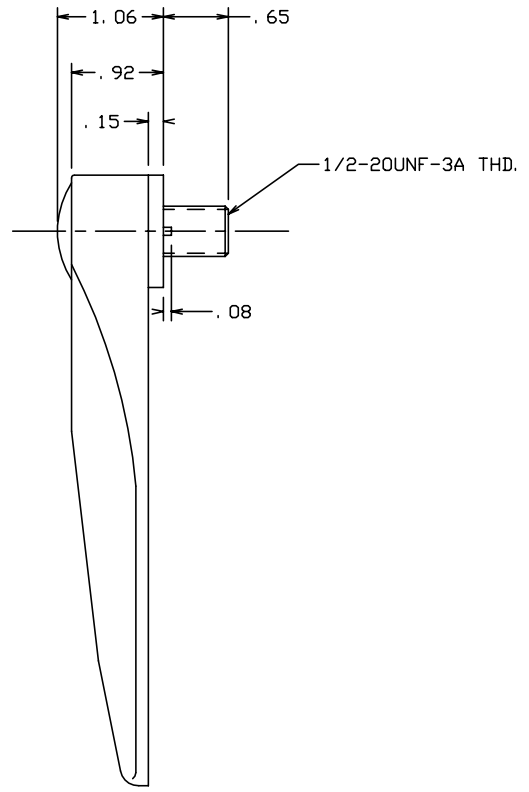
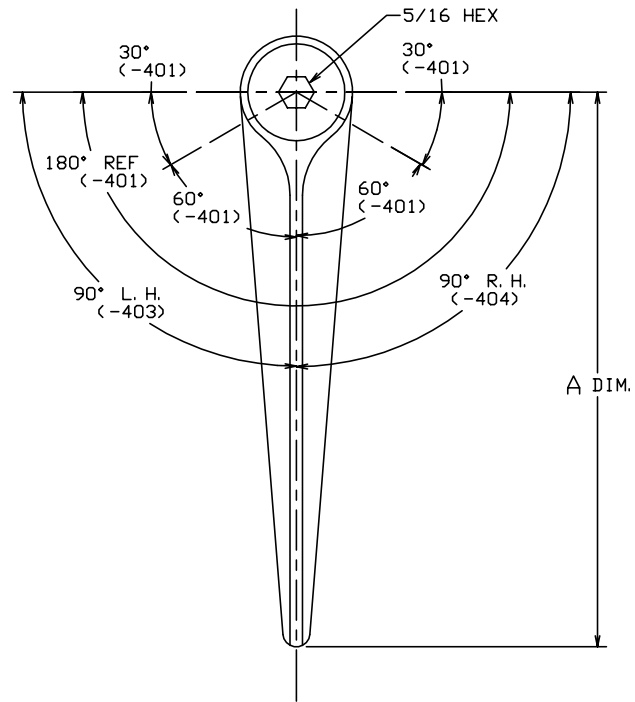


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	NC	PRODUCTION RELEASE	11-11-88	T. S.
	A	REDRAWN, ADDED -403/-404	4-4-95	T. CSIK

- NOTES: UNLESS OTHERWISE SPECIFIED.
- REMOVE ALL BURRS AND BREAK SHARP EDGES.
 - MAT'L: RETAINER; ALUM. ALLOY, ALL OTHER PARTS; 300 SERIES CRES.
 - FINISH: ALUM.; ANODIZE, CRES PARTS; PASSIVATE.
 - DECORATIVE FINISH: RETAINER; BRIGHT BUFF AND CANDY APPLE RED ANODIZE.
 - SHAFT NEEDS NO TORQUE ADJUSTMENT. TIGHTEN SHAFT AS MUCH AS POSSIBLE WHEN INSTALLING RETAINER.



5. 55	-404	RETAINER ASSY	<90° RIGHT HAND
5. 55	-403	RETAINER ASSY	<90° LEFT HAND
5. 55	-401	RETAINER ASSY	<180°, DETENTED AT 30° & 90°
A DIM	PART NO.	DESCRIPTION	MATERIAL SIZE SPECIFICATION
PARTS LIST			
UNLESS OTHERWISE SPECIFIED		DRAWN BY T. CSIK	4-4-95
DIMENSIONS ARE IN INCHES		CHECKED	
TOLERANCES ON		ENGINEER	
DECIMALS ANGLES DRILLED HOLES		PROJECT	
.X ± .1 ± 0° 30' AND 10387		APPROVAL	
.XX ± .03		APPROVAL	
.XXX ± .010		APPROVAL	
DO NOT SCALE THIS DRAWING			
MATERIAL - FINISH		USED ON	SIZE CODE IDENT. NO. DRAWING NO. REV.
NEXT ASSY			C 51941 20633 A
FINAL ASSY			SCALE 1: 1 WT. SHEET 1 OF 1

SKYLOCK INDUSTRIES INCORPORATED
MONROVIA CALIFORNIA U. S. A.

1/4 TURN RETAINER